**SPECIAL PANELS AND SPECIAL PROCESSING**

**binderholz SPECIAL PANELS**

### Antique panel

**Construction**
- 3 layer spruce
- Top layers steamed throughout

**Format**
- 5,000 x 2,050 mm

**Benefits**
- Due to the steaming the top layers provide a very even warm colour that in turn delays darkening

**Use**
- Interior finishing - wall, ceiling, furniture

### Thermoform panel

**Construction**
- 3 layer spruce
- Heat treated

**Format**
- 5,000 x 2,050 mm

**Benefits**
- Dimensionally stable with only low shrinkage and swelling. Practically no additional cracking when used externally. Durable colour finish. High resistance to fungus and insects. Durability based on EN 252 - class 2

**Use**
- Façades, rustic interior finishing, exterior fixtures, gardens
binderholz SPECIAL PROCESSING
For 1, 3 and multilayer panels

**EDGE PROCESSING**

**Processing options**

<table>
<thead>
<tr>
<th>Option</th>
<th>Diagram</th>
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<tbody>
<tr>
<td>Groove</td>
<td><img src="image1" alt="Diagram" /></td>
</tr>
<tr>
<td>Groove &amp; tongue</td>
<td><img src="image2" alt="Diagram" /></td>
</tr>
<tr>
<td>Groove with chamfer</td>
<td><img src="image3" alt="Diagram" /></td>
</tr>
<tr>
<td>Groove &amp; tongue with chamfer</td>
<td><img src="image4" alt="Diagram" /></td>
</tr>
</tbody>
</table>

**SURFACE PROCESSING**

**Brushing**
One or both sides for panels up to 2,050 mm wide

**Rough sanding**
One or both sides for panels up to 2,050 mm wide

**Perforation for acoustic panels**
All formats possible, standard size for hole diameter and distance between holes 8 x 32 mm - other sizes available on request

**Colour treatment on the surface**
One or both sides for panels up to 1,250 mm wide
All coatings on request

**V-groove on the surface**
Longitudinal or perpendicular to the direction of the lamella - on request

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binderholz GmbH · Solid wood panel plant
Gewerbegebiet 2 · A-5113 St. Georgen bei Salzburg
fon +43 6272 8511 · fax +43 6272 8511-12001
mhp@binderholz.com · www.binderholz.com

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