





# TABLE OF CONTENTS

<b>Purpose</b>	<b>4</b>	Packages with premounted lifting loops	29
<b>Target group</b>	<b>4</b>	Other lifting options	30
<b>Work preparation project planning</b>	<b>5</b>	Consequences of usage of wrong lifting systems by the customer	30
<b>Process of AV project planning</b>	<b>6</b>	<b>Manipulation   storage</b>	<b>31</b>
<b>Presentation of plan</b>	<b>7</b>	Intermediate storage at the construction site	31
<b>Plan issuance</b>	<b>8</b>	<b>Assembly   walls on ground floor</b>	<b>32</b>
<b>Template planning record</b>	<b>9</b>	Checking of the floor plate	32
<b>Edge processing CLT BBS</b>	<b>10</b>	Bituminous sealing against humidity	32
<b>Drillholes</b>	<b>10</b>	Setting up the walls	33
<b>Cutouts</b>	<b>11</b>	Setting of angles	33
<b>Break-throughs</b>	<b>12</b>	Compensation plates for levelling	34
<b>Pocket milling</b>	<b>13</b>	Foot threshold	34
<b>Cutout angle &lt; 90°</b>	<b>13</b>	Erection of first wall	35
<b>Machining tolerances</b>	<b>14</b>	Erection of second wall	36
<b>Cutout variants</b>	<b>15</b>	Outer wall - inner wall	37
<b>Offset of cutouts</b>	<b>16</b>	Erection of remaining walls	37
<b>Example   checklist for CLT BBS deliveries</b>	<b>17</b>	<b>Assembly   ceilings</b>	<b>38</b>
<b>Loading plans</b>	<b>18</b>	Application of sealing membrane	38
<b>Loading types   truck</b>	<b>19</b>	Mounting of the ceiling	38
<b>Loading types   rail</b>	<b>21</b>	Second ceiling element	39
<b>Loading types   containers</b>	<b>22</b>	Remaining ceiling elements	39
<b>Manipulation   loading</b>	<b>23</b>	Execution detail: Longitudinal joint of element	40
Loading guidelines	23	Execution detail: Longitudinal joint of element in the wall axes   jetty (e.g. balcony)	40
<b>Consignment note - CMR</b>	<b>24</b>	<b>Assembly   walls upper floor</b>	<b>41</b>
<b>Example of delivery note</b>	<b>25</b>	Setting up the walls in the first upper floor	41
<b>Manipulation   unloading</b>	<b>26</b>	Setting of angles	41
Unloading	26	<b>Assembly   protection</b>	<b>42</b>
Lifting anchor	26	Weather protection	42
Lifting loop	27	Temporary construction time sealing	42
Lifting loops + bolt/thorn	27	<b>Shell construction details</b>	<b>43 - 117</b>
Lifting loops for non-visible quality	28	<b>Safety at the construction site</b>	<b>118</b>
Lifting loops with a thorn	28	Personal protection equipment	118
Lifting loops double hole	29	Fall protection	118
Assy/T-lift screws	29		

# Processing Manual binderholz CLT BBS

## PURPOSE

In this Processing Manual you will find everything you need to know about the further processing of binderholz CLT BBS. The information ensures that skilled personnel can professionally and properly erect solid wood structures even without CLT BBS experience.

This Processing Manual and all the details and hints presented in it have been kept as simple as possible.

## TARGET GROUP

The target group of this Processing Manual are all direct processors of binderholz CLT BBS.





## WORK PREPARATION - PROJECT PLANNING

The Work Preparation department (AV\_Projektierung) prepares the plans for production.

All plans that are processed by us are created with the program Cadwork. Cadwork is a 3D CAD/CAM software for the timber construction industry. The following interfaces enable import of data. Depending on the imported file format and the quality of the plans, it calculates the in-house effort and thus the time needed for processing.

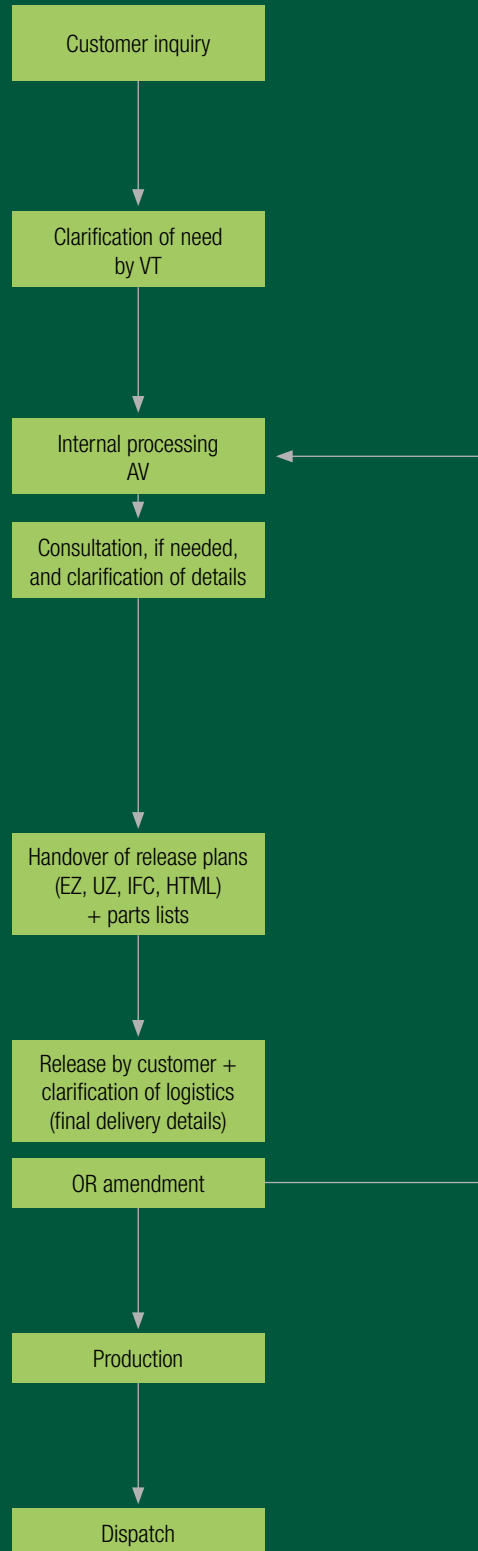
### Interfaces from the drawing program Cadwork - Import | Export

Processable file formats	
Import	Export
Cadwork 3D	IFC
SAT	DXF
IFC	ACIS
BTL	RHINO
STEP	STEP
RVT	IGES
SEMA	Viewer
Dietrichs	
HSB	
DXF	
DWG	
PDF	



## AV PLAN DESIGN PROCESS - PROJECT PLANNING

# AV-PROJECT PLANNING



# PLAN PRESENTATION

## CLT BBS

### Qualities

AB - Residential visible  
BC - Industrial visible  
C - Non-visible

### Wood types

Spruce (F), Fir antique (TG), Larch (L), Swiss pine (Z), Douglas fir (D), Pine (K), Mixed conifers (NH)

### Top layer

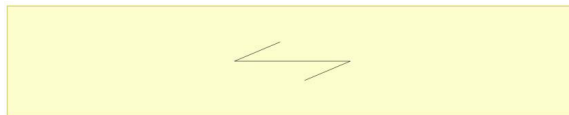
ESP - Prefabricated single-layer panel  
EKG - Fingerjointed lamellas  
MHP - 3-layer solid wood panel

### Examples

F-AB\_ESP - Residential visible quality, top layer spruce, single-layer panel  
F-BC\_EKG - Industrial visible quality, top layer spruce, with finger joint

### Formats

CLT BBS 125 - System format panel

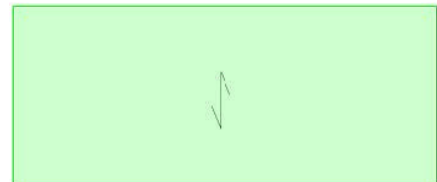


CLT BBS XL - Large format panel

DL = Top layer longitudinal



DQ = Top layer transverse



## Glulam GLT

### Setup

combined (c), homogenous (h)

### Strength classes

GL24, GL28, GL30, GL32

### Qualities

SI (visible quality), NSI (non-visible quality)

### Wood types

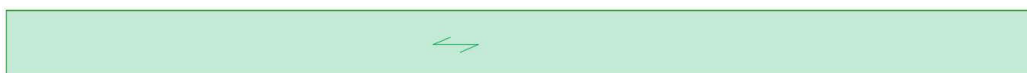
Spruce (FI), Larch (LA)

### Example

BSH GL24c NSI FI (glulam GL24 combined non-visible quality spruce)

### Presentation of plan

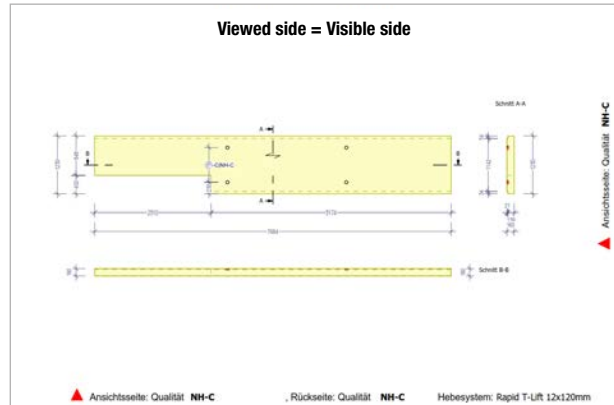
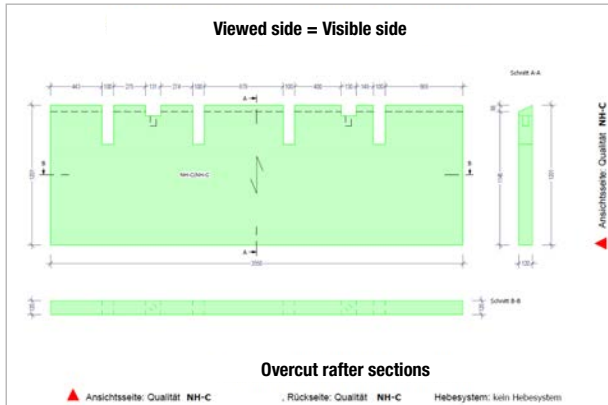
The section lining in the cross-section indicates the direction of the lamellas.



# PLAN ISSUANCE

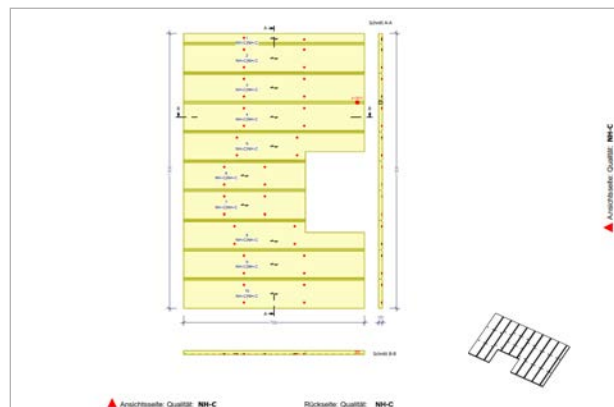
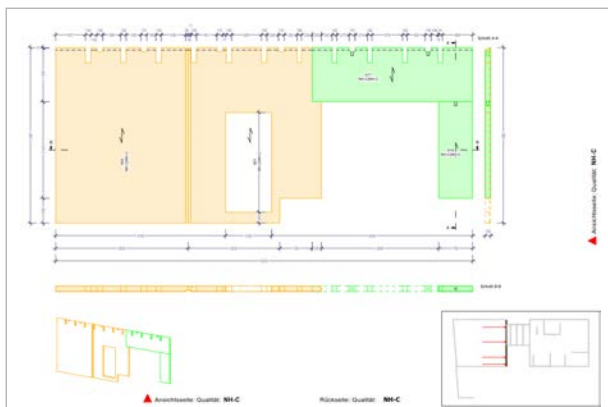
## Single-part drawing (EZ)

The EZ always shows a single component. Two cross-sections are issued per part, whose position is indicated by the section lines. The viewed side is always the visible side. The single-part drawing is a detailed drawing for production and is primarily not used for customer review or plan release.



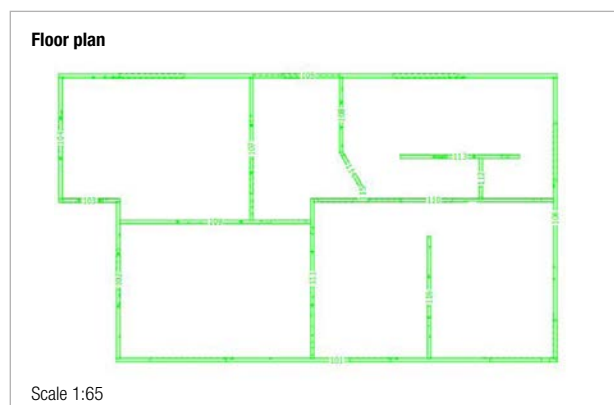
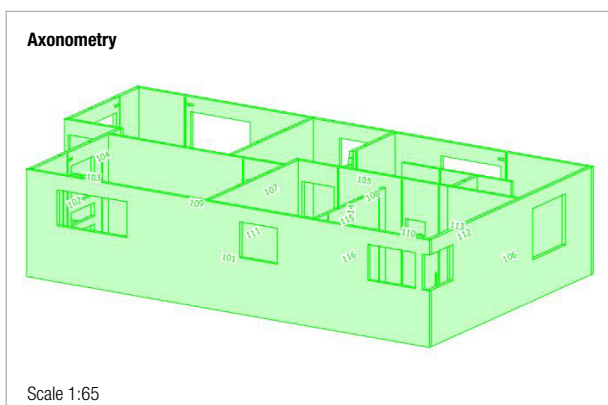
## Overview drawing (UZ)

Representation of several components of an entire wall or ceiling or a wall or ceiling section. It serves for plan review and plan release by the customer.



## Axonometry (AXO) + floor plan

The axonometry shows a three-dimensional representation of a floor or a ceiling or roof section incl. component numbers. For each axonometry, the corresponding floor plan is created.

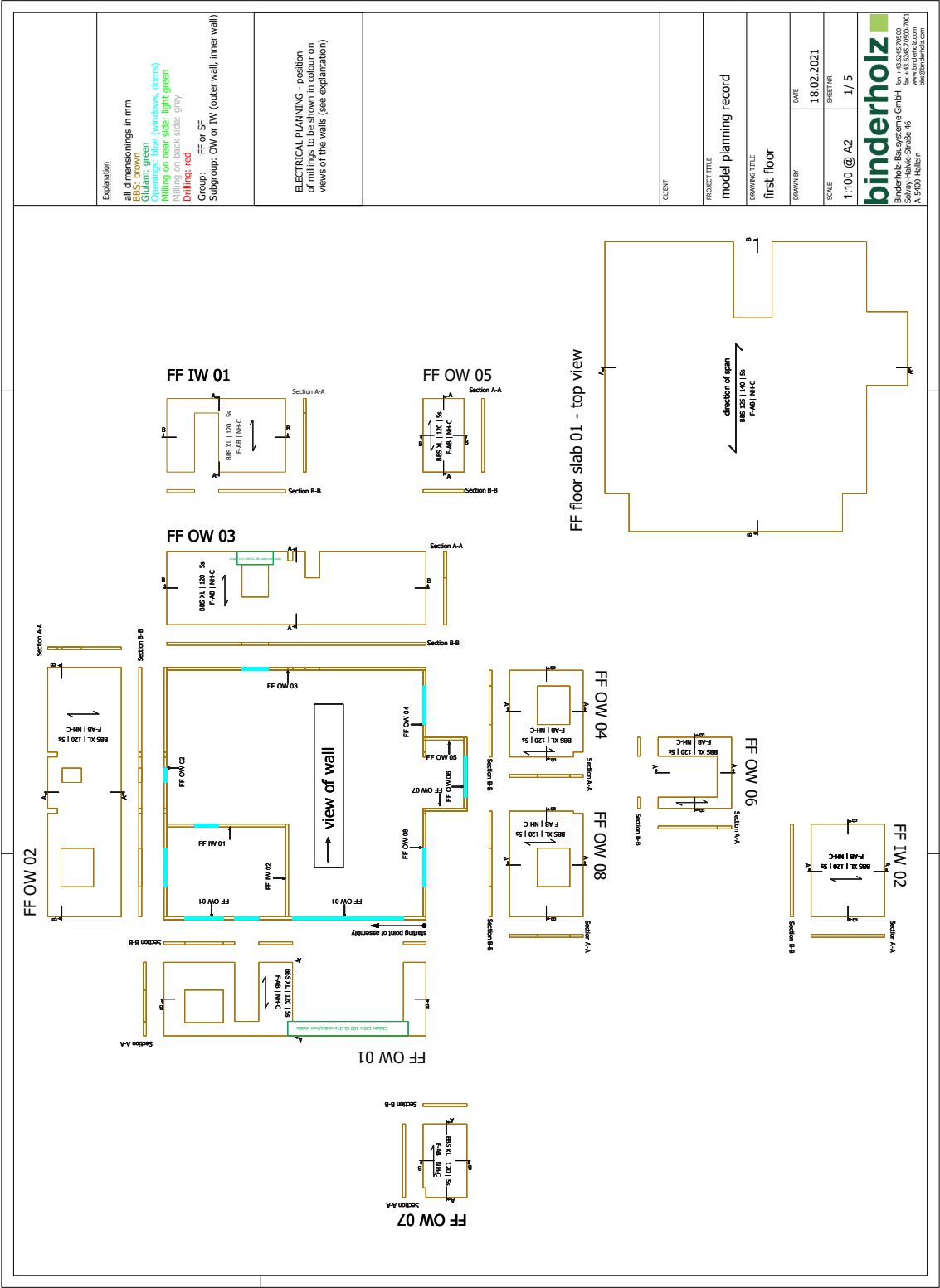




TEMPLATE PLANNING RECORD

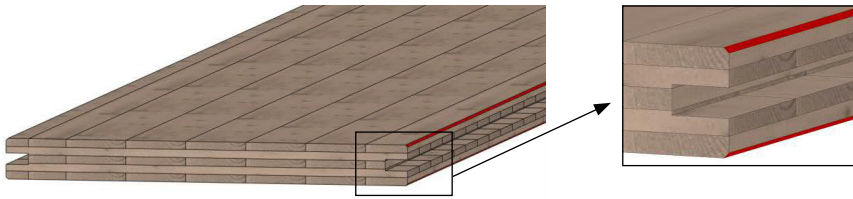
All information on the individual CLT BBS components in a 2D plan file is required for the targeted processing of the CLT BBS components and the creation of production drawings.

In the 2D view drawings of the CLT BBS elements, important additional information such as, e.g., component thickness and CLT BBS structure must be entered in text form.

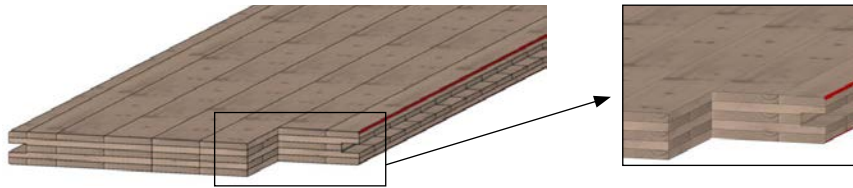


## EDGE PROCESSING CLT BBS

### CLT BBS 125



During longitudinal profiling, CLT BBS 125 is chamfered as a standard on all four longitudinal edges (width of the chamfer is approx. 3 mm) before the cutting process is started.



Edges created by machining remain sharp-edged.

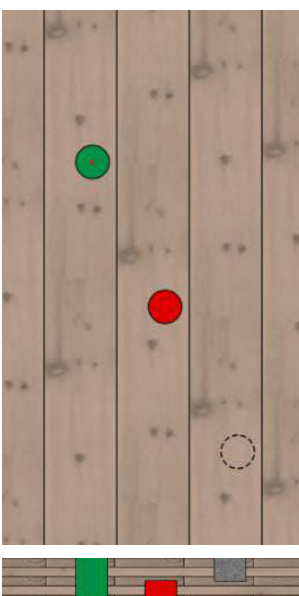
### CLT BBS XL



In CLT BBS XL components, the edges are not chamfered.

## PRESENTATION OF DRILLHOLES

### Drillholes on the top surface



#### Green drillhole

Drillhole extends through the entire strength of the component

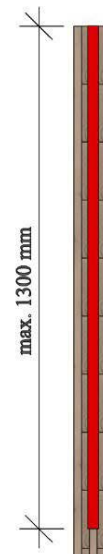
#### Red drillhole

Drillhole on the viewed side, does NOT extend through the entire strength of the component

#### Dashed drillhole

Drillhole on the rear side, does NOT extend through the entire strength of the component

### Drillholes on the face (Ø 28 mm)



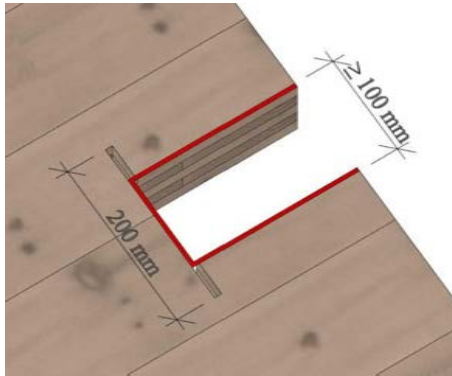
- Applies only for CLT BBS XL
- Length max. 1300 mm
- Manual machining

When positioning the drillholes deviations in measurements may occur.

## PRESENTATION OF CUTOUTS

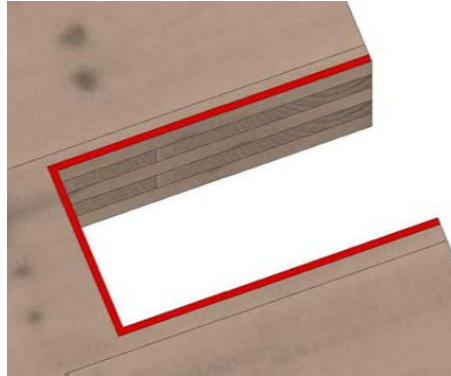
### Cutout at 90° to the board surface

#### Non-visible area



Cutouts  $\geq 100$  mm: Corners are overcut  
Cutouts  $< 100$  mm: Corners are executed with sharp edges  
(Execution as in visible area)

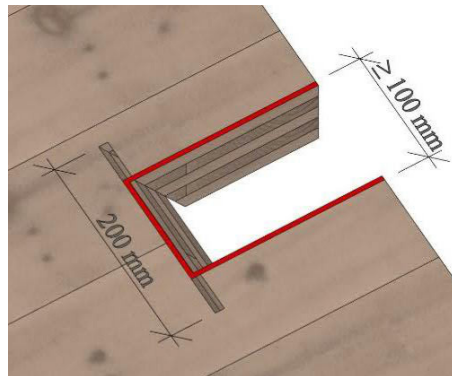
#### Visible area



Corners are executed with sharp edges

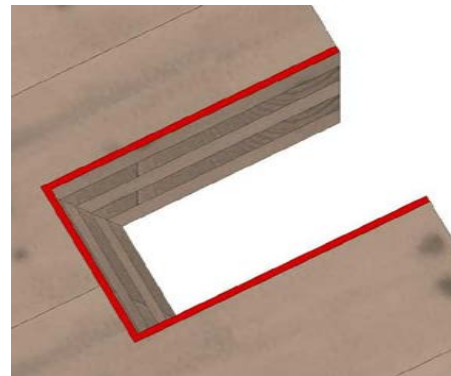
### Cutout bevel to the board surface

#### Non-visible area



Cutouts  $\geq 100$  mm: Corners are overcut  
Cutouts  $< 100$  mm: Corners are executed with sharp edges

#### Visible area



Corners are executed with sharp edges

— The red line shows the section as it is drawn up in the plans. The images show the actual machining.

# PRESENTATION OF BREAK-THROUGHS

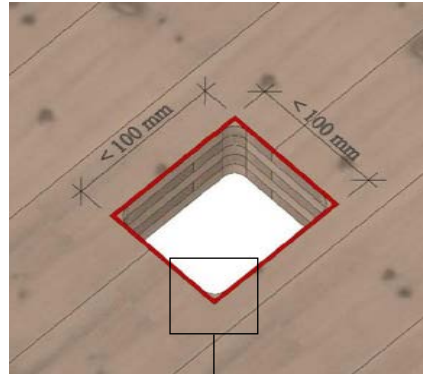
## Non-visible area

Execution 1

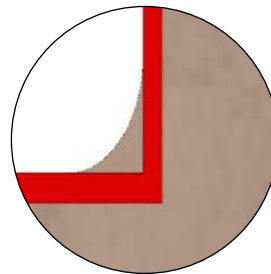


Corners are overcut  
Cutout is smaller than 200 x 200 mm,  
but larger than 100 x 100 mm

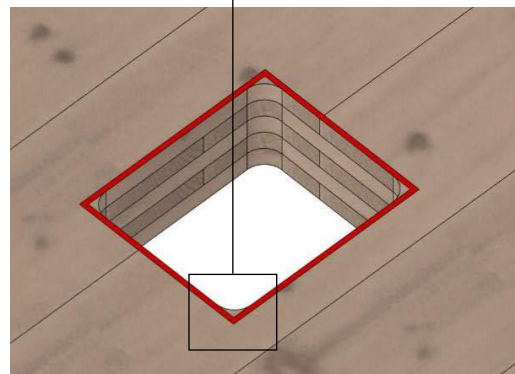
Execution 2



The remaining radius depends on the diameter of the  
milling cutter which in turn depends on the depth the  
of processing. Remaining radius of 20 - 40 mm



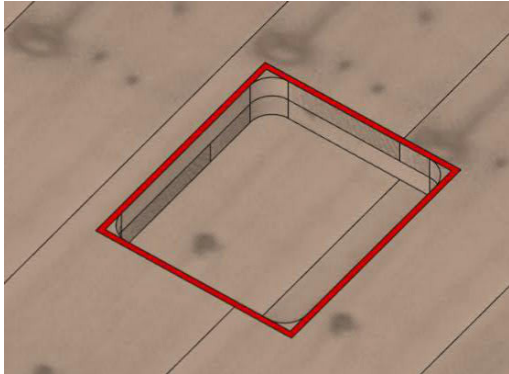
Visible area



— The red line shows the section as it is drawn up in the plans. The images show the actual machining.

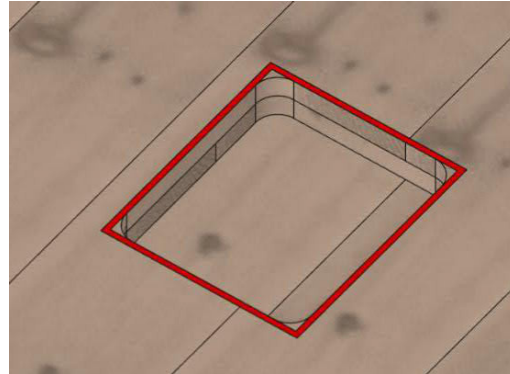
## PRESENTATION OF POCKET MILLING

### Non-visible area



Remaining radius stays the same.  
The remaining radius depends on diameter of the milling cutter which in turn depends on the depth of processing.  
Remaining radius of 20 - 40 mm.  
Subject to a surcharge, the corners can be reworked with sharp edges or, upon consultation, milled over.

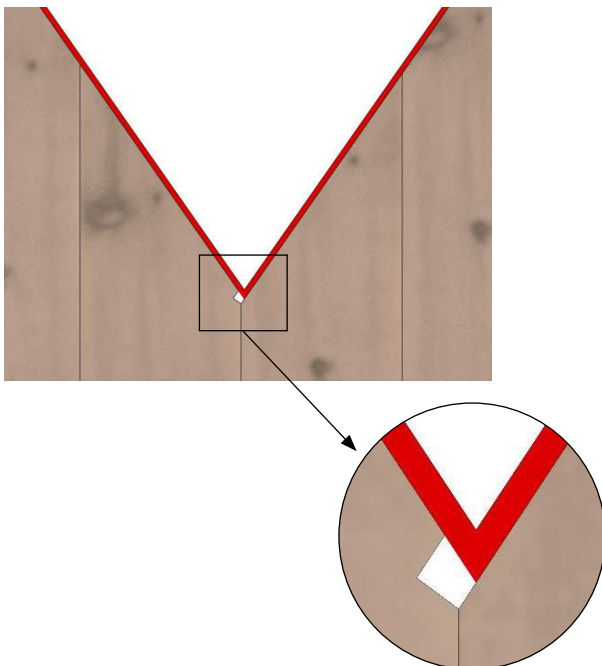
### Visible area



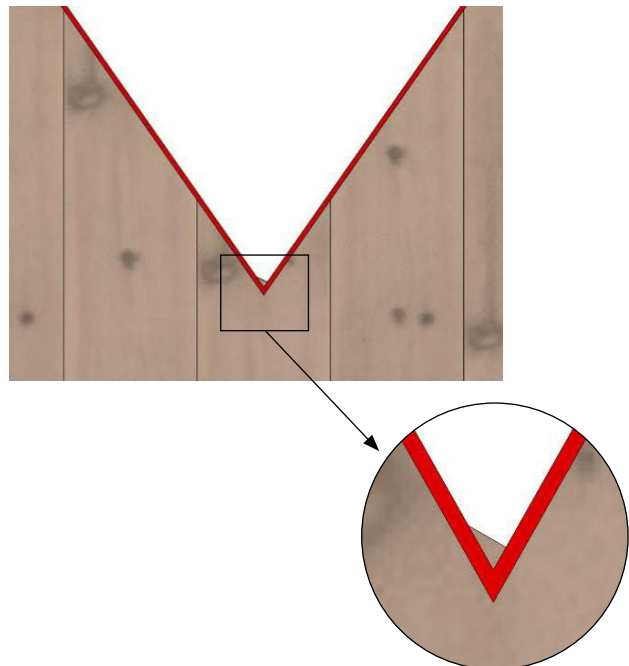
Remaining radius stays the same.  
The remaining radius depends on diameter of the milling cutter which in turn depends on the depth of processing.  
Remaining radius of 20 - 40 mm.

## PRESENTATION OF A CUTOUT WITH AN ANGLE OF $< 90^\circ$

### Non-visible area



### Visible area



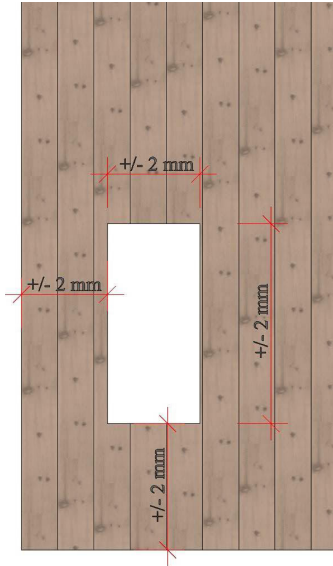
— The red line shows the section as it is drawn up in the plans. The images show the actual machining.

# MACHINING TOLERANCES

## Openings

Position  $\pm 2$  mm

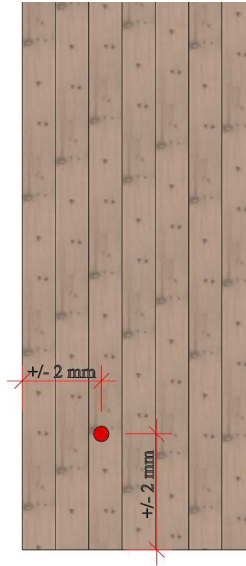
Dimension  $\pm 2$  mm



## Drillholes

Position  $\pm 2$  mm

Depth in limited drillings  $\pm 2$  mm

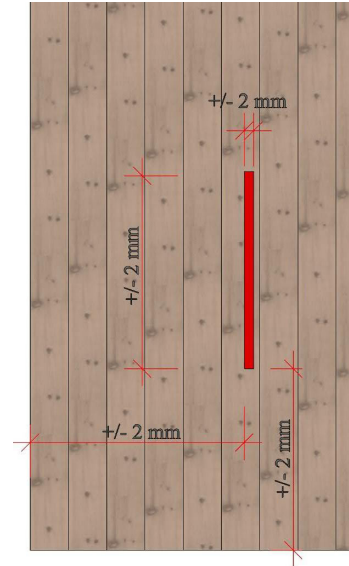


## Millings

Position  $\pm 2$  mm

Dimension  $\pm 2$  mm

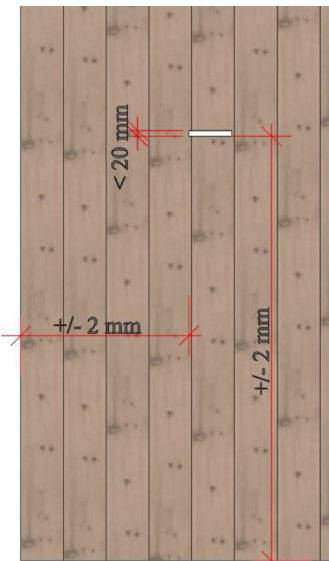
Depth  $\pm 2$  mm



## Slots

Position  $\pm 2$  mm

Dimension  $\pm 2$  mm

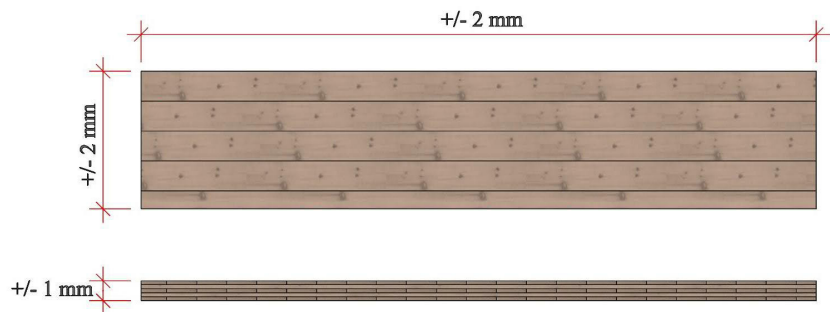


## Dimensions of building elements

Length  $\pm 2$  mm

Width  $\pm 2$  mm

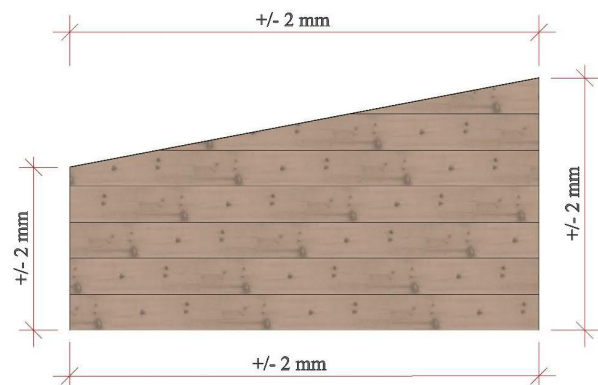
Thickness  $\pm 1$  mm



## Bevel cuts

Position  $\pm 2$  mm

Length  $\pm 2$  mm

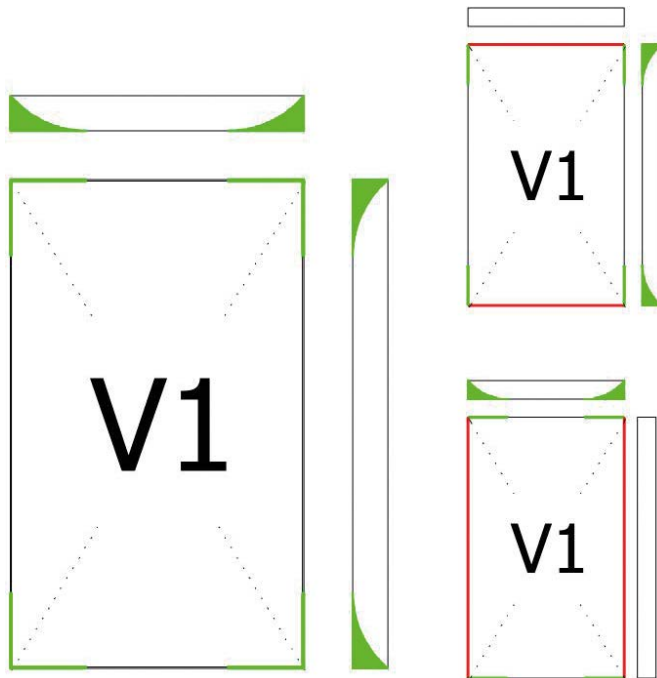




## PRESENTATION OF CUTOUT VARIANTS

### V1

Cutout section remains in the building element and is held merely by the circular saw run-ups (green).

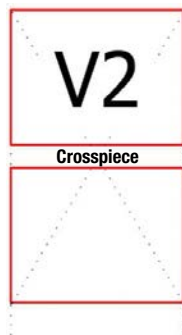


■ Circular saw run-up remains    ■ Cut through (circular saw / chainsaw)

Board thickness	Minimum cutout dimensions
60 mm	480 x 480 mm
80 mm	550 x 550 mm
100 mm	610 x 610 mm
120 mm	660 x 660 mm
140 mm	700 x 700 mm
160 mm	740 x 740 mm
180 mm	770 x 770 mm
200 mm	800 x 800 mm
220 mm	830 x 830 mm
240 mm	860 x 860 mm
260 mm	880 x 880 mm
280 mm	900 x 900 mm
300 mm	920 x 920 mm
320 mm	940 x 940 mm
340 mm	950 x 950 mm

### V2

Cutout section does NOT remain in the building element.  
A transport crosspiece reinforces the weakened cross-section of the building element.



Board thickness	Cutout dimensions
60 - 340 mm	min. 200 x 200 mm

### V3

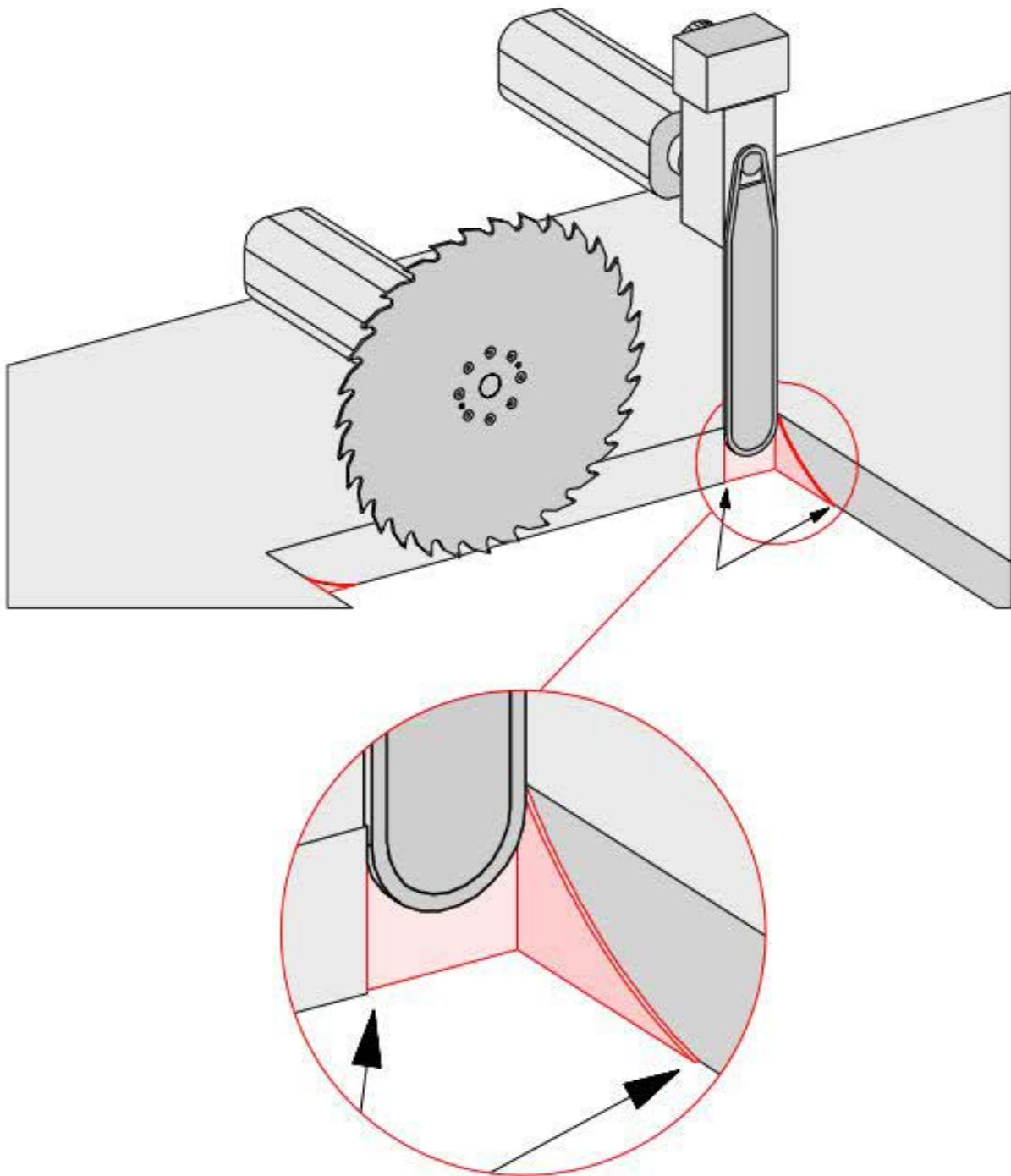
Cutout section remains in the building element and is held by multiple crosspieces.



Board thickness	Cutout dimensions
60 - 340 mm	min. 550 x 550 mm

## OFFSET IN CUTOUTS

Cutouts larger than 800 x 800 mm are cut with the circular saw and the chainsaw.  
This can result in an offset between circular saw and chainsaw of up to 3 mm.



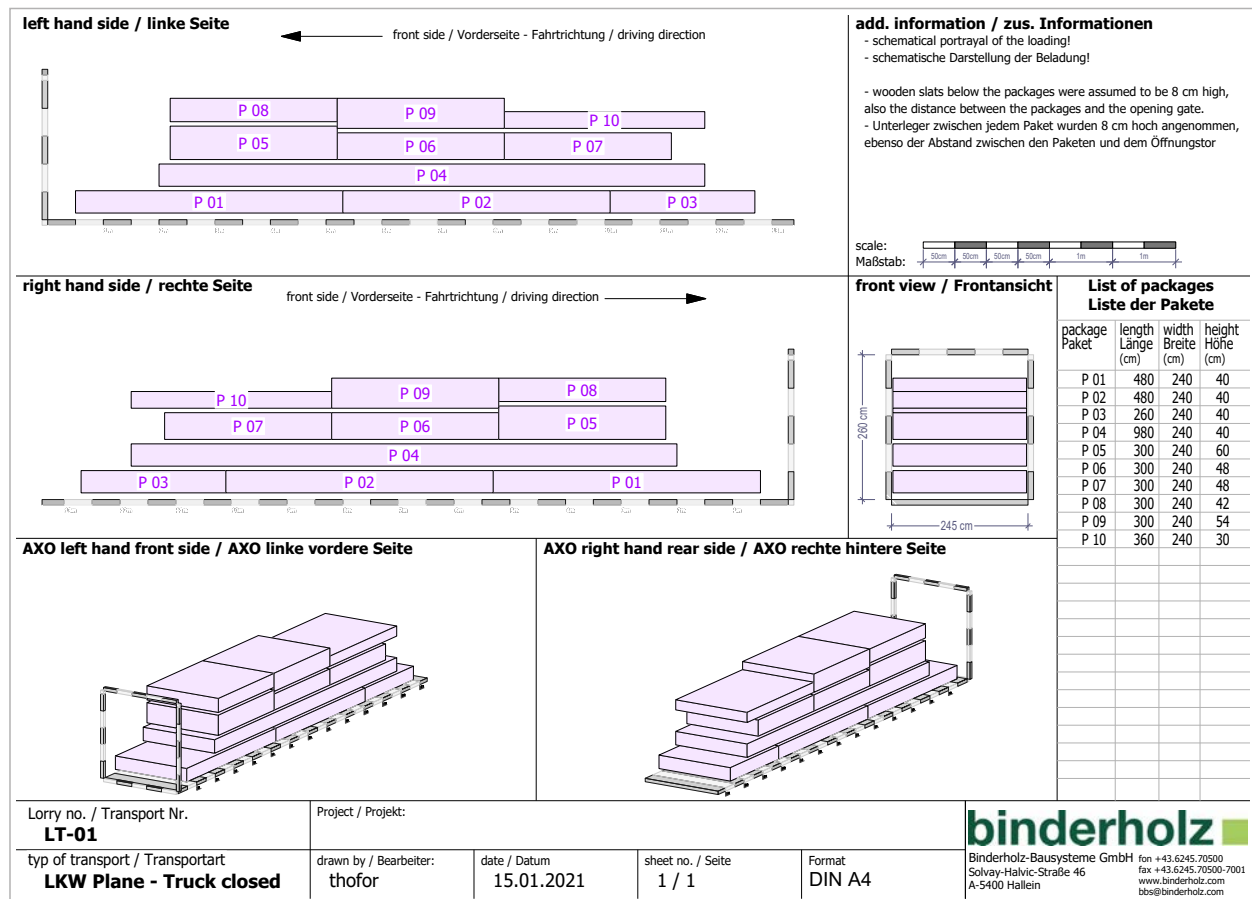
Customer's information on unloading, accessways and assembly sequence.

17

# LOADING PLANS

- Loading plans are drafted specifically for the project and the type of loading, separately for container, rail or loading under tarps
- The loading plan shows the exact location of the individual packages to the customer
- Space optimisation allows for freight reductions
- Optimal loading safety can be exactly defined

## Example for loading in containers



## TYPES OF LOADING | TRUCK

### Standard open semitrailer

- Fast loading and unloading
- More loading volume possible



### Enclosed truck

- If the dimensions of the CLT BBS elements permit it, delivery can be provided in enclosed trucks
- Weather protection





## Packages

- Various format sizes such as CLT BBS 125 & CLT BBS XL elements are wrapped separately in foil
- Boards of similar dimensions are wrapped in foil to form packages
- Intermediate storage of these packages at the construction site is possible
- The foil acts as UV and weather protection
- Unloading is possible by forklift or crane
- Transported in a lying position (exception: loading in containers)



The final sequence of loading the packages is subject to loading safety rules according to the general road traffic regulations (StVO).

## Tight up = the boards are stapled on top of each other without intermediate layers

- Loading CLT BBS elements directly on top of each other is possible only with the CLT BBS XL format
- The whole truck load is wrapped in foil once
- Observe weather conditions during unloading
- Unloading by means of a crane





## TYPES OF LOADING | RAIL

- Suitable for long-distance transport
- Environmentally friendly
- Larger load volumes are possible
- Enclosed railway waggon: additional weather protection

### Open railway waggon



### Enclosed railway waggon



## TYPES OF LOADING | CONTAINERS

- Overseas
- Possible with CLT BBS XL and CLT BBS 125
- Small load volumes are possible
- The load is protected from the weather



### Interior dimensions depend on loading method

Truck		
Type of transport	max. width	max. length
Standard transport	< 2,55 m	< 13,60 m (with overhang in AT, DE: 15.10 m – precondition: not dividable goods)
Special transport without escort	2,55 m - 3,00 m	13,60 m - 18,80 m
Special transport with escort	3,01 m - 3,50 m	18,80 m - 21,00 m
Standard semitrailer open	2,49 m - 2,55 m	13,40 m - 13, 60 m
Mega trailer open	2,49 m - 2,55 m	13,30 m - 13,60 m
Rigid truck with trailer	2,49 m - 2,55 m	6,00 m + 7,00 m
Steered semitrailer	2,49 m - 2,55 m	12,00 m - 13,60 m
Low-loader	2,49 m - 2,55 m	12,00 m - 13,60 m (7,00 m - 9,00 m load area lowered throughout)
Inloader	< 1,50 m	9,00 m - 9,50 m
Tarp	< 2,45 m	< 13,60 m
Container		
Type of transport	max. width	max. length
Container 40 feet high cube	< 2,33 m	< 11,90 m
Container 40 feet open top - in/out of gauge	< 2,34 m	< 11,90 m
Rail		
Type of transport	max. width	max. length
Railway wwaggon open	< 2,64 m	< 21 m
Railway waggon closed	< 2,84 m	< 22 m

# MANIPULATION | LOADING

## Loading guideline



**CLT BBS 125**

Execution
Transport always in a lying position. Exception: loading in containers
Packages wrapped in foil
Underlays with anti-slip mats are used between the layers



**CLT BBS XL**

Execution
The whole shipment is, or the individual packages, are wrapped in foil
Observe weather conditions when unloading
Underlays with anti-slip mats are used between the layers

The final sequence of loading the packages is subject to loading safety rules according to the general road traffic regulations (StVO).

### CAUTION!

- The access road to the construction must be approved for a 40t truck
- Check whether the truck can make the trip to the construction site (maneuverability and curve radius)



## CONSIGNMENT NOTE – CMR

The consignment note is an agreement on the contract of carriage in international road freight transport (available for all countries accessible via truck, i.e., all EU countries + Morocco, Russia, Iran etc.)

The signatures serve to record the transfer of risk between the parties in writing.

1. Exemplar für Absender (rot) Exemplaire de l'expéditeur (rouge)		2. Exemplar für Empfänger (blau) Exemplaire du destinataire (bleu)		3. Exemplar für Frachtführer (grün) Exemplaire du transporteur (vert)		4. Exemplar für Tarifkontrolle (weiß) Exemplaire pour contrôle tarifaire (blanc)	
<b>1 Absender (Name, Anschrift, Land)</b> Expéditeur (nom, adresse, pays) Binderholz Bausysteme GmbH Zillertalstraße 39 6263 Fügen				<b>INTERNATIONALER FRACHTBRIEF</b> LETTRE DE VOITURE INTERNATIONALE (CMR) No 652657 Diese Beförderung unterliegt trotz einer gegenseitigen Abmachung den Bestimmungen des Übereinkommens über den Beförderungsvertrag im internationalen Straßengüterverkehr (CMR). Ce transport est soumis, nonobstant toute clause contraire, à la Convention relative au contrat de transport international de marchandises par route (CMR).			
<b>2 Empfänger (Name, Anschrift, Land)</b> Destinataire (nom, adresse, pays) Max Mustermann Musterstraße 1 A-0000 Musterdorf				<b>16 Frachtführer (Name, Anschrift, Land)</b> Transporteur (nom, adresse, pays) Frächter Fritz Lastkraftwagenweg 15 A-0010 Sattelstadt			
<b>3 Auslieferungsort des Gutes</b> Lieu prévu pour la livraison de la marchandise Musterdorf ÖSTERREICH				<b>17 Nachfolgender Frachtführer (Name, Anschrift, Land)</b> Transporteur successeurs (nom, adresse, pays)			
<b>4 Ort und Tag der Übernahme des Gutes</b> Lieu et date de la prise en charge de la marchandise 28.04.20 Unterberg Österreich				<b>18 Vorbehalte und Bemerkungen des Frachtführers</b> Réserves et observations du transporteur AMTL. KENNZ. NUTZLAST des Ktz. des Ktz. des Anh. des Anh.			
<b>5 Beigefügte Dokumente</b> Documents annexés				<b>6 Kennzeichen und Nummer</b> Marques et numéros Gesamt Stück: 165 Tour: 572807 LS.-Nr.: 555732			
<b>7 Anzahl der Packstücke</b> Nombre des colis				<b>8 Art der Verpackung</b> Mode d'emballage			
<b>9 Bezeichnung des Gutes</b> Nature de la marchandise				<b>10 Statistiknummer</b> No statistique 44189990			
<b>11 Bruttogewicht in kg</b> Poids brut, kg 22.301				<b>12 Umfang in m³</b> Cubage m³ 47,482			
<b>13 Anweisungen des Absenders</b> Instructions de l'expéditeur				<b>19 Besondere Vereinbarungen</b> Conventions particulières Anlieferung: 29.04.2020 08:00			
<b>14 Frachtzahlungsanweisungen</b> Prescription d'affranchissement <input type="checkbox"/> Frei/Franco <input checked="" type="checkbox"/> DAP (Incoterms 2020)				<b>20 Zu zahlen vom:</b> À payer par: Fracht/Prix de transport Ermäßigungen/Reductions Zwischensumme/Somme Zuschläge/Suppléments Nebengebühren/Frais accessoires Gesamtsumme/Tota			
<b>21 Ausgefertigt in</b> Établi à Unternberg 28.04.20				<b>15 Rückerstattung</b> Remboursement			
<b>22</b> Unterschrift und Stempel des Absenders Signature et timbre de l'expéditeur <b>Signature of Binderholz Bausysteme</b>				<b>23</b> Unterschrift und Stempel des Frachtführers Signature et timbre du transporteur <b>Signature of the carrier</b>			
<b>24</b> Gut empfangen Marchandises reçues Ort/Lieu am/le 20				<b>Date and signature of customer</b>			

Das CMR/IRU/Österreich Formular 1976 für den internationalen Straßengüterverkehr entspricht der letzten Ausarbeitung für alle Staaten, die der IRU angehören, also auch für Österreich, soweit es sich um grenzüberschreitenden Güterverkehr handelt.

## EXAMPLE OF DELIVERY NOTE



Zimmerei GmbH  
Musterstraße 7  
A-1234 Musterdorf

Rechnungsempfänger  
Max Mustermann  
Musterstraße 1  
A-1234 Musterdorf

### LIEFERSCHEIN

Nr. **561607**  
vom 14.01.21 rhs

Kunde 11559  
Vertreter 5162  
Ihre USt-ID-Nr. ATU65952524  
Unsere USt-ID-Nr. ATU62322711

zu Auftrag Nr. 254747

254747 LT 01

Spedition

Frachternamen

Lieferung: DAP (Incoterms 2020) A-1234 Musterdorf

Bezeichnung	Holz	Qualität	Länge	Breite	Stärke	Stück	Menge in
BBS			8.000	1.250	100	1	10 m²
Profil	ohne Profilierung						
10000							
100% PEFC ZERTIFIZIERT Cert.Nr. HFA-COC-0211							
Frachtkosten*						1	1
Kombinationslieferung BBS max. 2,50 m x 13,50 m (BxL), max. 10m²/Auftrag, Zeitfenster für die Anlieferung ca. 3 Tage							
Zwischensumme							

Gewicht in kg: 480 Gesamt m³: 1,000 Menge m²: 10

Gelieferte Waren bleiben bis zur Bezahlung unser Eigentum!

Holz stammt aus Nutzungen, die den jeweiligen gesetzlichen Vorgaben entsprechen.

Wenn nicht anders ausgewiesen, stammen alle Waren aus PEFC kontrollierten Quellen -- HFA-CoC-0211 --. Ausgenommen mit (\*)

markierte Positionen.

Verkauf in Übereinstimmung mit den Anforderungen der europäischen Holzhandelsrichtlinie (EUTR) 995/2010.

Ware übernommen



Seite 1 / 1

Binderholz Bausysteme GmbH · Brettsperrholz · bbs@binderholz.com · www.binderholz.com  
Niederlassung Hallein: Solvay-Halvic-Straße 46 · A-5400 Hallein · fon +43 6245 70500-0 · fax +43 6245 70500-7001  
Firmensitz: Zillertalstraße 39 · A-6263 Fügen · fon +43 5288 601 · fax +43 5288 601-121 · Eingetragen Landesgericht Innsbruck · FN 275228 y · UID-Nr.: ATU62322711

## MANIPULATION | UNLOADING

### Unloading



#### Execution

Short-term interim storage of wrapped packages is possible

Unloading by crane or forklift

Underlays with anti-slip mats are used between the layers

### Lifting anchor



Lifting anchor

#### NOTE

- Apply according to manufacturer's instructions and approval of the lifting anchor



## MANIPULATION | UNLOADING

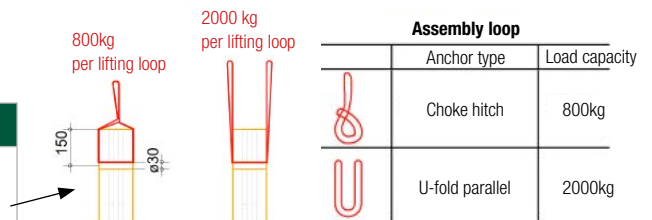
### Lifting loop



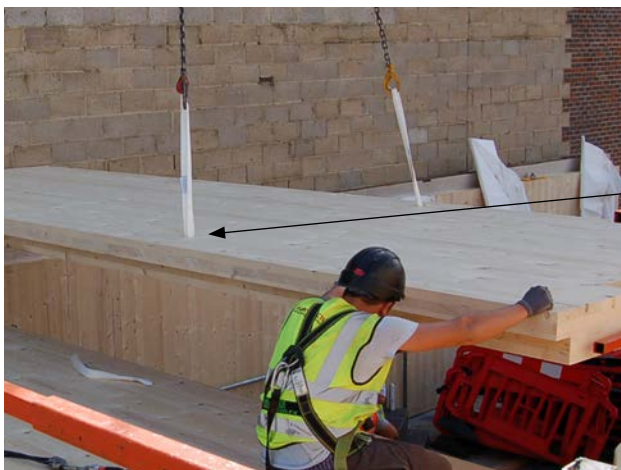
Lifting loop

#### NOTE

- Apply according to manufacturer's instructions
- Single-use lifting loop for 800 kg lifting load per anchor point if it is designed as a choke hitch



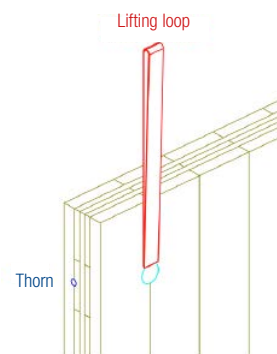
### Lifting loops + bolt/thorn



Lifting loop with a thorn

#### NOTE

- Apply according to manufacturer's instructions
- Use: Lifting of ceiling and wall elements
- Lifting load: 1000 kg per anchor point



## MANIPULATION | UNLOADING

### Lifting loops for non-visible quality

Choke hitch per lifting loop 800 kg



Folded over / parallel per lifting loop 2000 kg

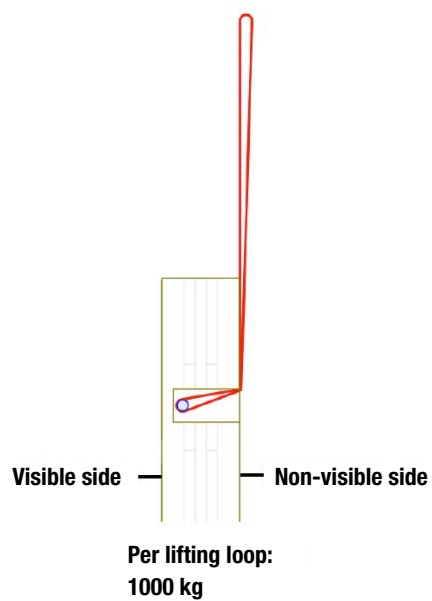


### Lifting loops with a thorn

Applicable from a thickness of 80 mm:

Top layer lengthwise from a 3-layer setup

Top layer traverse from a 5-layer setup



## MANIPULATION | UNLOADING

**Lifting loops double hole**



**Assy/T-lift screws**



**Packages with premounted lifting loops**

- Facilitates faster unloading and immediate lifting of packages at the construction site





## MANIPULATION | UNLOADING

**Other lifting options** (to be provided by the customer)

e.g. Sigha Pick, Pitzl PowerClamp



### NOTE

- Not included in the delivery scope of Binderholz Bausysteme GmbH

### Consequences of usage of wrong lifting systems by the customer



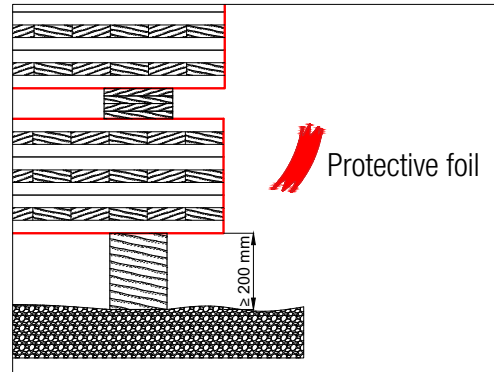
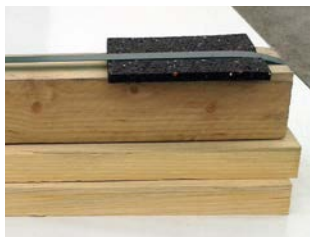
**GROUTING**

### CAUTION!

- Grouting due to missing edge protector
- Grouting due to too narrow lifting loops

## MANIPULATION | STORAGE

### Intermediate storage at the construction site



#### CAUTION!

- Maintain at least 20 cm distance between the package and solid, dry ground
- Make sure to cover up CLT BBS XL elements not wrapped in foil
- Practice increased caution in case of visible quality
- Make sure to cover rips in the foil with sticky tape



## ASSEMBLY | WALLS GROUND FLOOR

### Checking of the floor plate



#### Execution

**Check floor plate** together with the master builder (re-measure on site and check the height)

### Bituminous sealing against humidity



#### Execution

**Bituminous sealing** (scorching) on the finished floor plate (after the drying time)

**Lay bituminous sealing against humidity** according to the manufacturer's instructions - if appropriate, lay two layers (observe structural physics)

#### LEGAL NOTE

All presentations, explanations, dimensions and selected materials are only recommendations and examples provided by binderholz.

## ASSEMBLY I WALLS GROUND FLOOR

### Setting up the walls



CHALK LINE

#### Execution

Starting out from established **reference axes**

- Tear open longitudinal axes
- Determine the angle with a laser measuring device (cross-line laser)

Draw lines with a chalk line

### Setting of angles



#### Execution

Fasten angle bracket on the marked line

Maintain angle distance as required by statics

#### LEGAL NOTE

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## ASSEMBLY | WALLS GROUND FLOOR

### Compensation plates for levelling



#### Execution

**Compensation plates** - adjust to the height and fixate every 1 m or 0.8 m

**Apply sufficiently thick layer of expansive mortar** between compensation plates along the full width of the wall and exceeding the length on the sides

### Foot thresholds



**Larch wood threshold and sealing against ascending humidity**

#### Options

Threshold preassembled by wood construction company

Mounting of threshold at the construction site

#### LEGAL NOTE

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## ASSEMBLY I WALLS GROUND FLOOR

### Erection of first wall



**Mounting support**



**Sealing tape**

#### Execution

Set the first wall, adjust to position and ensure true balance

Screw on with the pegged angle brackets at the footpoint

Fasten with the assembly supports (distance ca. 3 m)

After that, disattach from the lifting equipment

Practice increased caution with visible quality

#### LEGAL NOTE

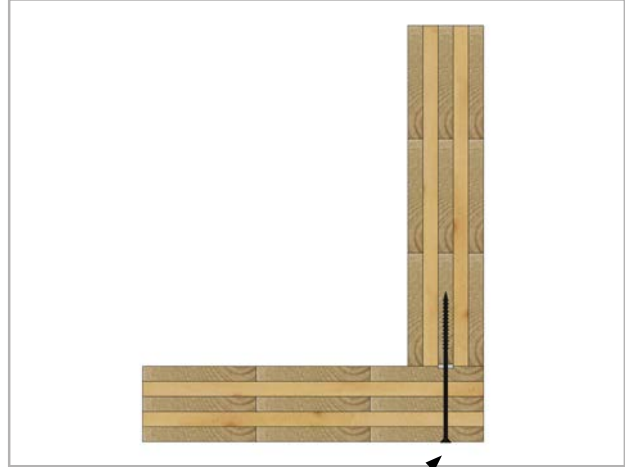
All presentations, explanations, dimensions and selected materials are only recommendations and examples provided by binderholz.

## ASSEMBLY | WALLS GROUND FLOOR

### Erection of second wall



**Assembly support**



**Screwed-on corner connection**

#### Execution

Set up the second wall transverse to the first wall, to build a solid corner

Establish true balance

Screw on with the pegged angle brackets at the footpoint

Screw the corner connection together

#### LEGAL NOTE

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## ASSEMBLY I WALLS GROUND FLOOR

### Outer wall - inner wall



#### Execution

Screw together outer wall with inner wall

In case of a blunt joint or tongue & groove joint, insert sealing tape

### Erection of remaining walls



#### Execution

Set up the remaining walls

Longitudinal connections should be screwed together using a connection board

#### LEGAL NOTE

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## ASSEMBLY | CEILINGS

### Application of sealing tape



#### Execution

Attach sealing tape to the narrow sides (faces) of already standing walls

Use selfadhesive tapes

Avoid fastening them with clamps for reasons of noise protection

The sealing plane must be from wall to wall

### Mounting of the ceiling



Mounting a ceiling with a magazine screwdriver

#### Execution

Place first ceiling element on the already standing walls

Screw the ceiling elements onto the walls

#### LEGAL NOTE

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## ASSEMBLY | CEILINGS

### Second ceiling element



#### Execution

Place second ceiling element and pull it towards the first ceiling element with several beam pulls

Screw the ceiling elements together with the walls

Connect the longitudinal joint of the elements with a connection board

### Remaining ceiling elements



**Fall protection**

#### Execution

Connect as with the previous ceiling elements

Create fall protection for ceiling notches

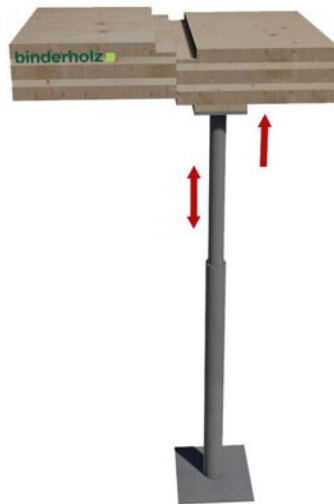
After setting up the remaining ceiling elements, apply sealing (flame cardboard) (apply according to manufacturer's instructions)

#### LEGAL NOTE

All presentations, explanations, dimensions and selected materials are only recommendations and examples provided by binderholz.

## ASSEMBLY | CEILINGS

### Execution detail of longitudinal joint of elements



#### Execution

If necessary, balance out the ceiling element from underneath

Below, raise/lower with assembly support, before screwing on the cover plate

### Execution detail: Longitudinal joint of elements in the wall axes I jetty (e.g. balcony)



#### Execution

Sealing of the longitudinal element connections

Noise protection in the interior area

Creation of the airtight plane for the outside area

## ASSEMBLY | WALLS UPPER FLOOR

These are binderholz suggestions, hints, examples

### Setting up the walls on the first upper floor



CHALK LINE

#### Execution

Starting out from **the established reference axes**

- Tear up the longitudinal axes
- Place angles to measure, using a laser measuring device (cross-line laser)

Add chalk lines

### Setting of angles



#### Execution

Attach angle pieces on the predrawn line

Maintain angle distance as required by statics



## ASSEMBLY | PROTECTION

These are binderholz suggestions, hints, examples

### Weather protection



### Execution

CLT BBS may get wet during the construction phase, but avoid waterlogging

Before mounting further layers (e.g. ceiling extension, roof structures), make sure wood moisture is reduced to a maximum of 18% (check with a wood moisture measuring device)

Permanently cover narrow areas (end grain) (use binderholz foil from the packages), install windows as fast as possible

**Caution with surfaces in visible quality:** avoid optical defects caused by water stains and dirt pollution

### Temporary construction time sealing











On request, a full-surface temporary construction time sealing can be applied on our CLT BBS elements at the factory. This can be temporarily used during the construction time for up to 4 weeks on ceilings and roofs and can be exposed to the weather (including driving rain and UV light). The processing instructions of the manufacturer of the sealing membrane as well as the binderholz instructions on the temporary construction time sealing, must be observed at any time. For further details, please ask our sales representatives.



# INDEX OF SHELL CONSTRUCTION DETAILS

Shell construction details   symbols	44
Foundation - CLT BBS outer wall	46
Foundation - CLT BBS inner wall	50
CLT BBS outer wall - CLT BBS outer wall	52
CLT BBS wall - CLT BBS wall	54
CLT BBS outer wall - CLT BBS inner wall	59
CLT BBS inner wall - CLT BBS inner wall	60
CLT BBS outer wall - CLT BBS ceiling	61
CLT BBS inner wall - CLT BBS ceiling	66
CLT BBS ceiling/roof - CLT BBS ceiling/roof	67
CLT BBS outer wall - CLT BBS roof	71
Rafter solid wood - CLT BBS outer wall	73
Ridge	77
Attika as coating - CLT BBS flat roof	81
BSH girder - CLT BBS outer wall	82
BSH ceiling-level girder - CLT BBS ceiling	86
Steel girder - CLT BBS outer wall	87
Ceiling-level steel girder - CLT BBS ceiling	89
Steel support as suspender beam - CLT BBS ceiling	91
CLT BBS ceiling with a butt joint - CLT BBS inner wall	92
CLT BBS ceiling - wooden frame wall (outer wall)	93
CLT BBS ceiling - wooden frame wall (inner wall)	95
CLT BBS wall - wooden frame wall (outer wall)	96
CLT BBS wall - inserted CLT BBS ledge	98
Stairwell	102
CLT BBS ceiling - brickwall	105
CLT BBS ceiling - concrete wall	108
CLT BBS staircase	115


## SHELL CONSTRUCTION DETAILS | SYMBOLS

Symbol	Denomination	Function	Dimension (Examples)
	<b>Concrete anchor</b> or <b>screw anchor</b>	For fastening on mineral substrate (concrete, stone)	Ø 12 x 178 mm
			Ø 16 x 220 mm
	<b>Fully threaded screw</b>	Selfdrilling screw for wood  For the transmission of high tensile forces, e.g. in suspender beams	Ø 8 x 140 mm
	<b>Comb nail</b>	For fastening angle connectors, joist hangers, metal plates and for the execution of cross-type screw fittings	Ø 4 x 60 mm
	<b>Wood screw</b>	Selfdrilling partially threaded screw for wood  Increase of the head pull-through value by means of using washers	Ø 6 x 80 mm
			Ø 8 x 100 mm
			Ø 8 x 160 mm
	<b>Washer head screw</b>	Selfdrilling partially threaded screw for wood  Large screw head for high head pull-through values	Ø 8 x 200 mm
			Ø 10 x 240 mm
			Ø 10 x 360 mm

### LEGAL NOTE

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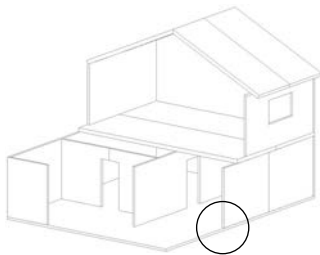
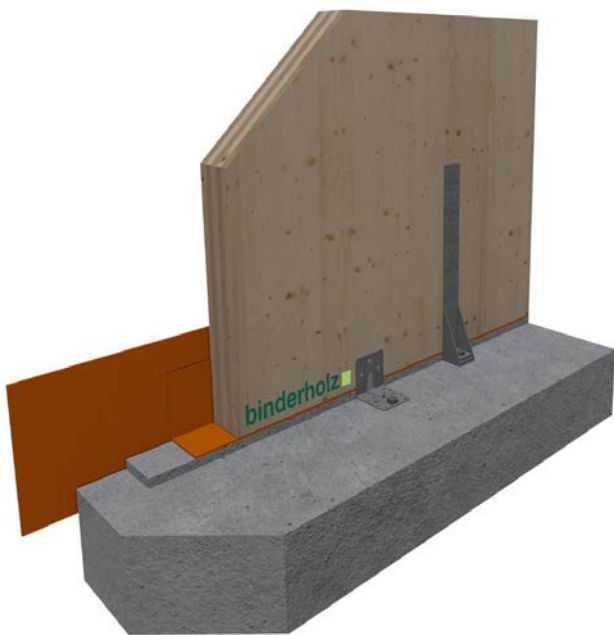
## SHELL CONSTRUCTION DETAILS | SYMBOLS

Symbol	Denomination	Function	Dimension (Examples)
	<b>Angle connector</b>	For fastening of wooden walls on substrate (wood, reinforced concrete)	100 x 100 mm
	<b>Perforated metal plate</b>	For transmission of tensile forces	80 x 600 mm
	<b>3-layer panel</b>	For transmission of tensile forces	Thickness 19 mm or 27 mm
	<b>Tie rod</b>	Rod for tension connection between a wooden wall and substrate from reinforced concrete	Height 540 mm
	<b>Glue tape</b>	To create an airtight plane Recommended for wood-wood connections	Width 60 mm
	<b>Wall barrier from butyl</b>	Protection of the wood against ascending moisture Variable width	Width 500 mm
	<b>EPDM sealing tape</b>	Sealing to create an airtight plane Fasten with clamps	
	<b>Noise protection bearing</b>	Sealing to create an airtight plane Decouples in case of increased requirements for noise protection	Colour division in different pressure strengths Application of different bearings depending on actual line load
	<b>EPDM zigzag band</b>	Sealing to create an airtight plane Decouples in case of normal requirements for noise protection	Depending on the construction object, specific calculation is recommended
	<b>Glue</b>	Sealing to create an airtight plane	PU glues, mounting glue
	<b>Insulation</b>		Mineral wool, cellulose, EPS/XPS

### LEGAL NOTE

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**FOUNDATION - CLT BBS OUTER WALL**  
 Variant 1 - without threshold



SEALING	CONSTRUCTION		

**LEGAL NOTE**

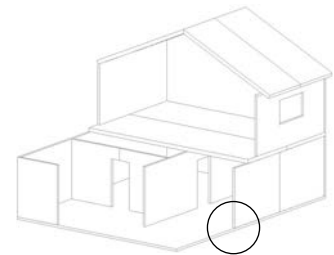
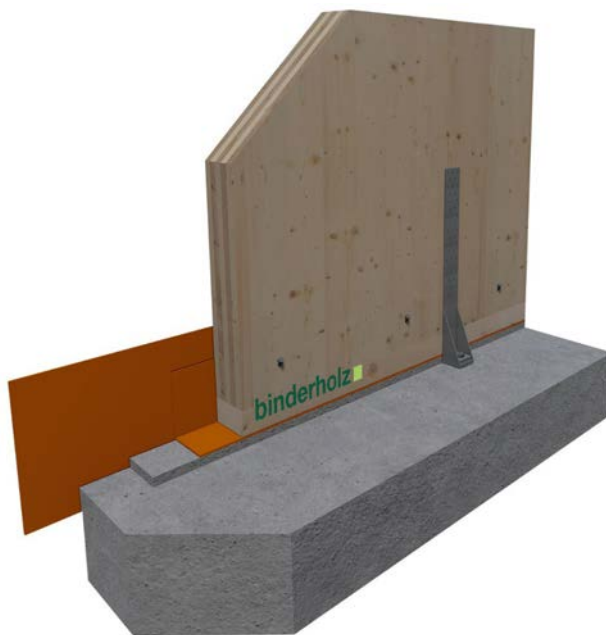
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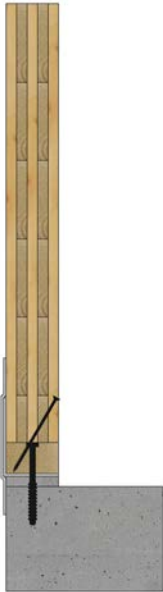
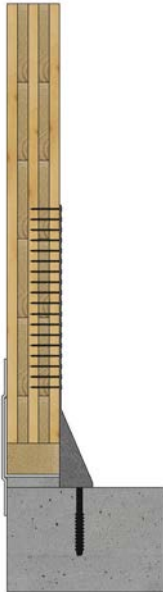






## FOUNDATION - CLT BBS OUTER WALL

Variant 2 - with threshold

**binderholz** 

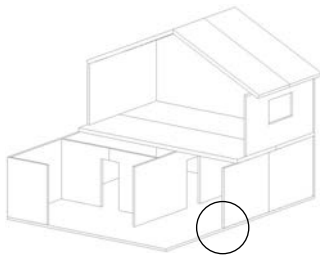
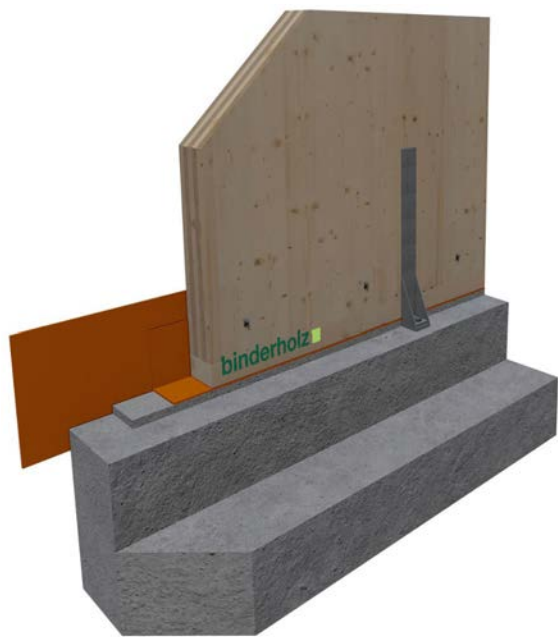


SEALING	CONSTRUCTION			
				
		 		

### LEGAL NOTE

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**FOUNDATION - CLT BBS OUTER WALL**  
 Variant 3 - with concrete base and threshold



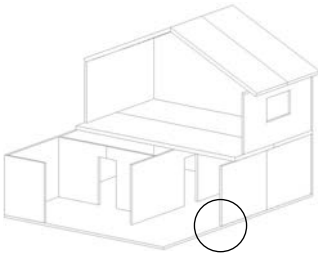
SEALING	CONSTRUCTION			

**LEGAL NOTE**

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FOUNDATION - CLT BBS OUTER WALL

Variant 4 - with concrete base



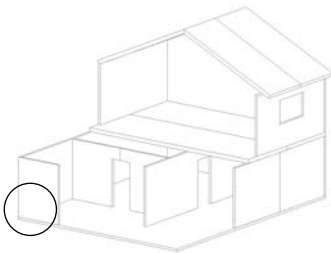
SEALING	CONSTRUCTION		

LEGAL NOTE

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# FOUNDATION - CLT BBS INNER WALL

Variant 1 - without threshold



SEALING	CONSTRUCTION		

**LEGAL NOTE**

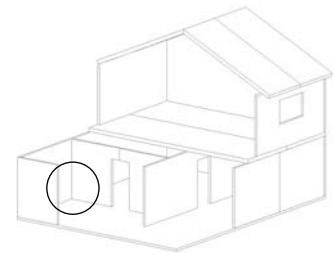
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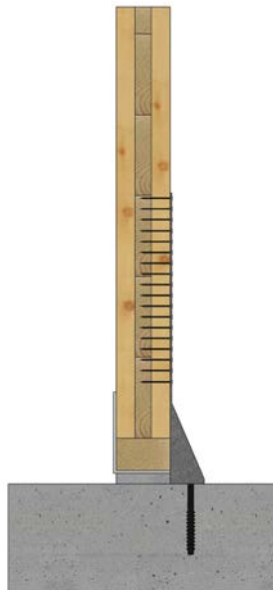





## FOUNDATION - CLT BBS INNER WALL

Variant 2 - with threshold

**binderholz** 

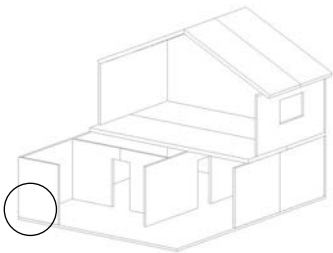


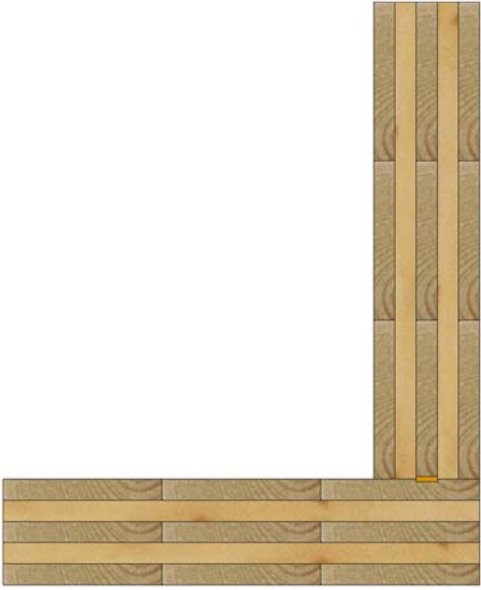
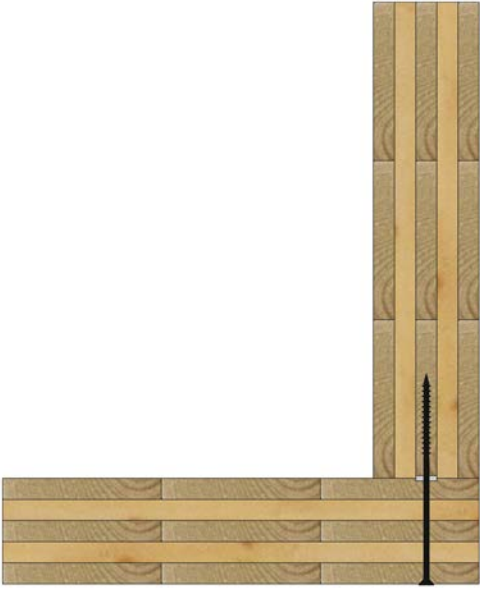


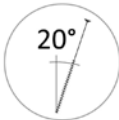
SEALING	CONSTRUCTION		
			
			

### LEGAL NOTE

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**CLT BBS OUTER WALL - CLT BBS OUTER WALL**  
 Variant 1 - with sealing tape



SEALING	CONSTRUCTION
	
	<div> <div> <div>8 x 200</div>  </div> <div> <div>20°</div>  </div> </div>

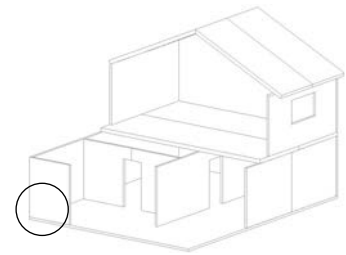
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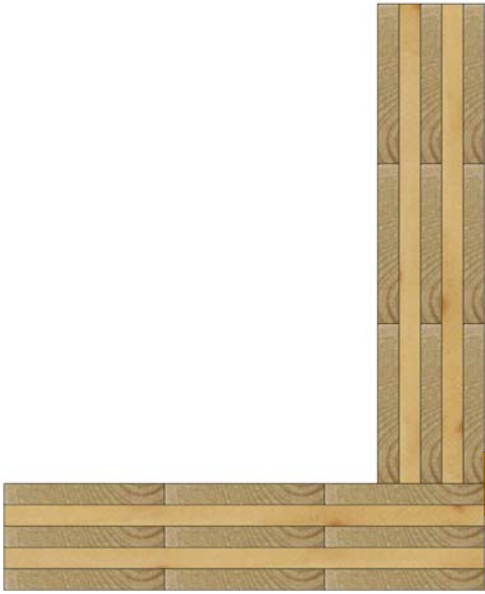
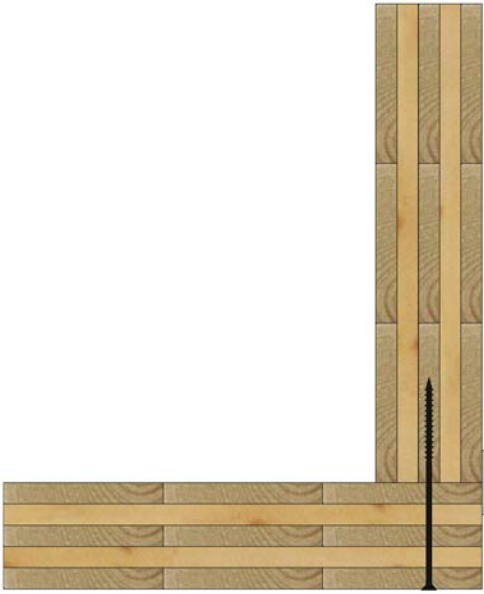


The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS OUTER WALL - CLT BBS OUTER WALL

Variant 2 - with glue tape

**binderholz** ■

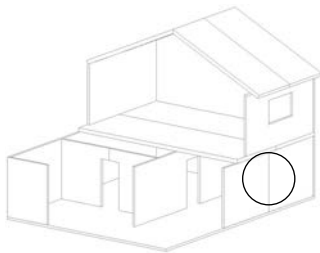





SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

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**CLT BBS WALL - CLT BBS WALL**  
 Variant 1 - rebate | sealing membrane



SEALING	CONSTRUCTION
	
	

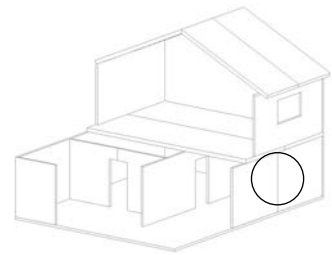
**LEGAL NOTE**  
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# CLT BBS WALL - CLT BBS WALL

Variant 2 - tongue | sealing membrane

**binderholz** ■

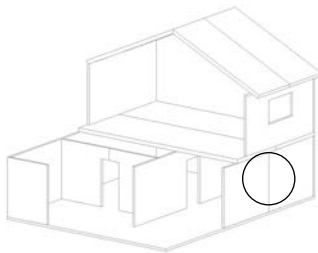





SEALING	CONSTRUCTION
	
	

## LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - CLT BBS WALL**  
 Variant 3 - rebate | glue tape

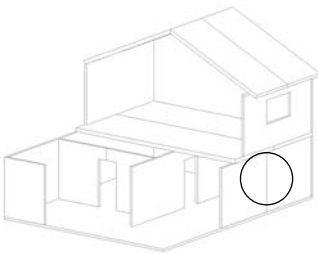


SEALING	CONSTRUCTION
	
	

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - CLT BBS WALL**  
 Variant 4 - tongue | glue tape

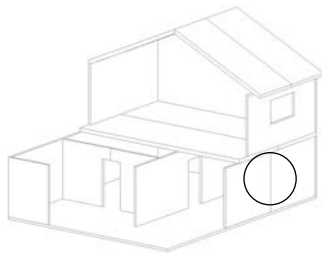






SEALING	CONSTRUCTION

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - CLT BBS WALL**  
 Variant 5 - stepped rebate | glue tape



SEALING	CONSTRUCTION
	
	

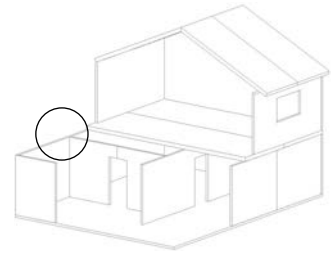
**LEGAL NOTE**

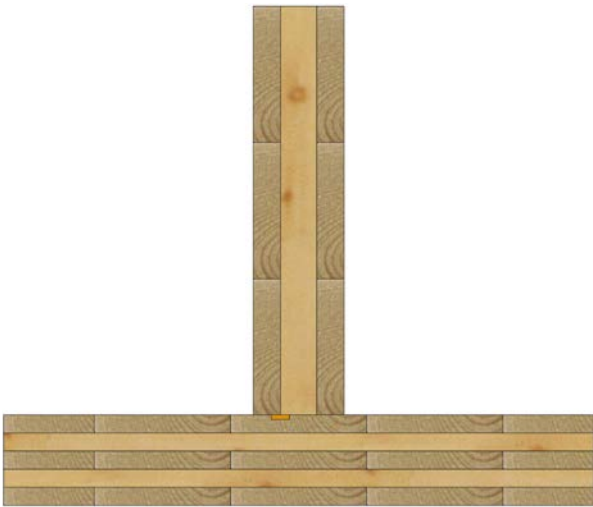
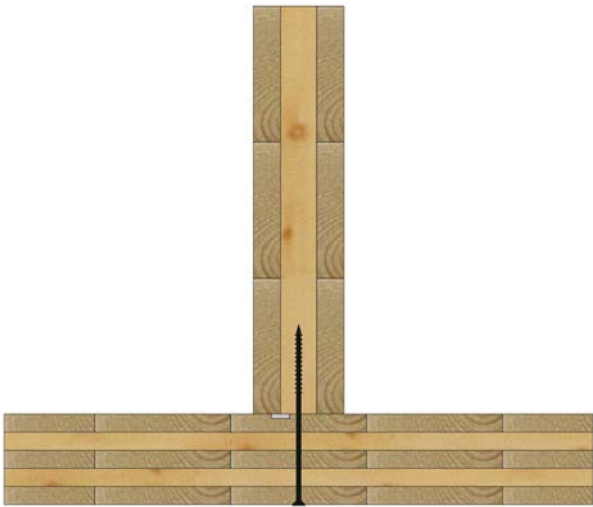


The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



# CLT BBS OUTER WALL - CLT BBS INNER WALL with sealing tape

**binderholz** ■

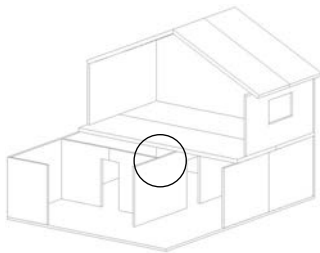


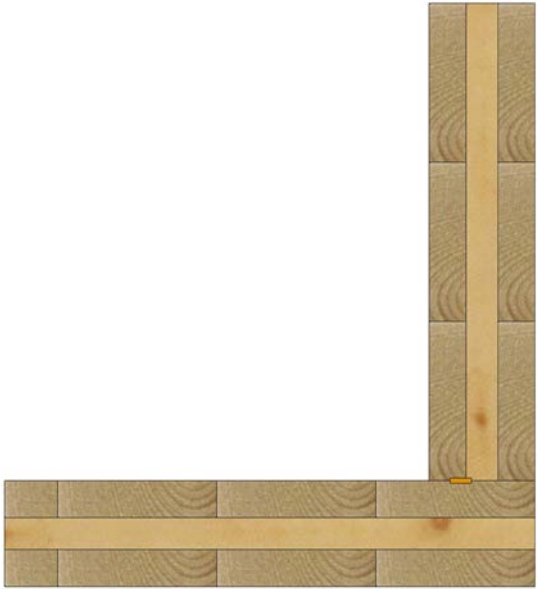
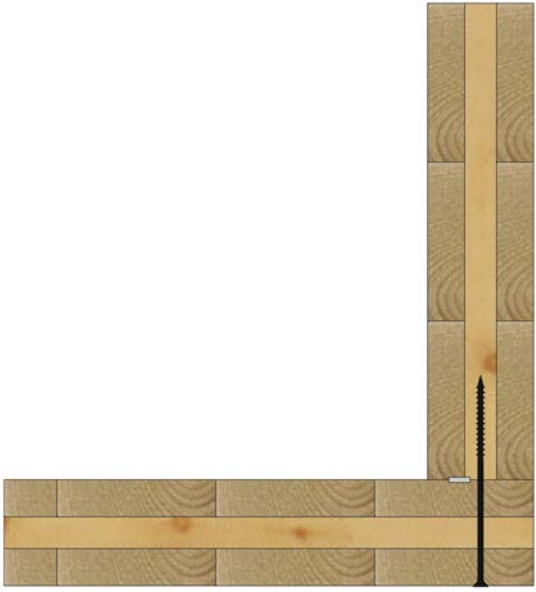



SEALING	CONSTRUCTION
	
	

## LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS INNER WALL - CLT BBS INNER WALL**  
 with sealing tape | with threshold



SEALING	CONSTRUCTION
	
	<div>   </div>

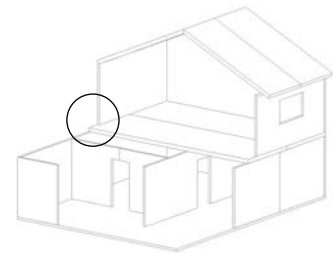
**LEGAL NOTE**

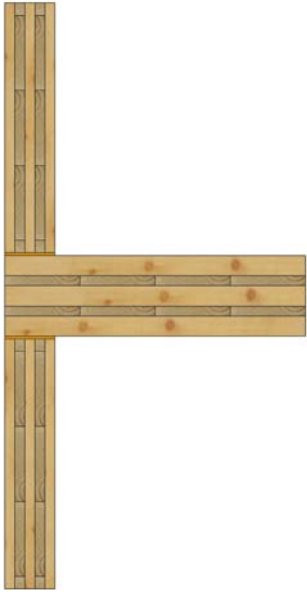
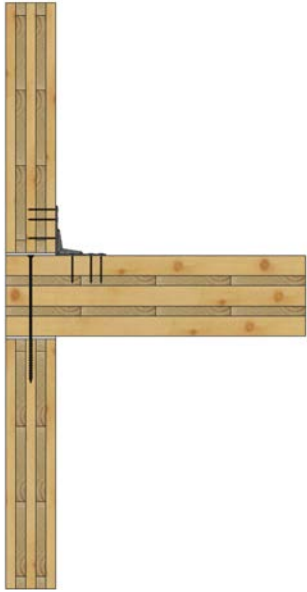
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS OUTER WALL - CLT BBS CEILING

Variant 1 - angle connection

**binderholz** 

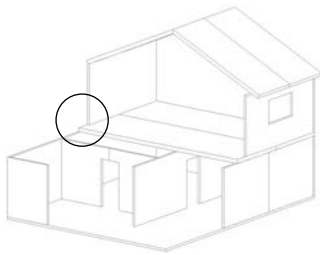


SEALING	CONSTRUCTION
	
<div data-bbox="292 1727 411 1816"></div> <p data-bbox="248 1821 454 1877">increased noise protection requirements</p> <div data-bbox="595 1727 715 1816"></div> <p data-bbox="552 1821 758 1877">lower noise protection requirements</p>	<div data-bbox="863 1742 975 1861"></div> <div data-bbox="1002 1742 1114 1861"></div> <div data-bbox="1141 1742 1252 1861"></div> <div data-bbox="1279 1742 1391 1861"></div>

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS OUTER WALL - CLT BBS CEILING**  
 Variant 2 - perforated metal plate connection



SEALING		CONSTRUCTION		
increased noise protection requirements	lower noise protection requirements			

**LEGAL NOTE**

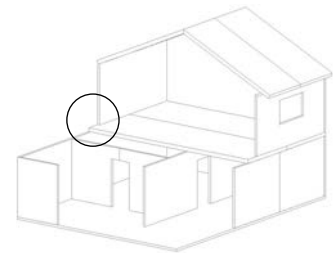
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

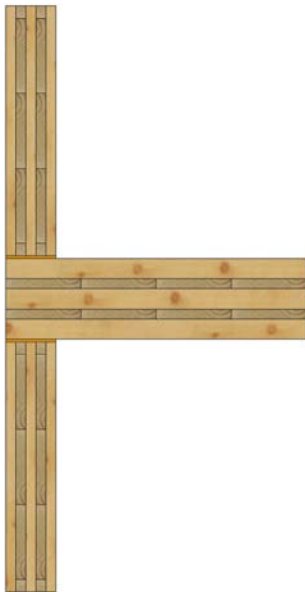
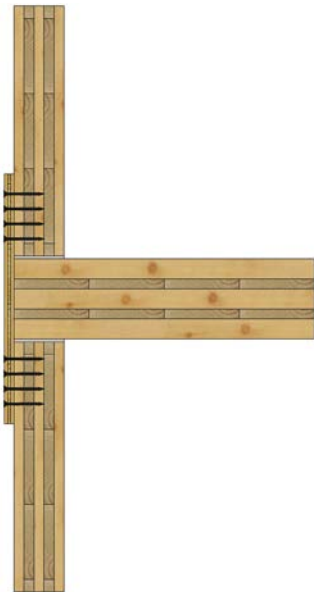
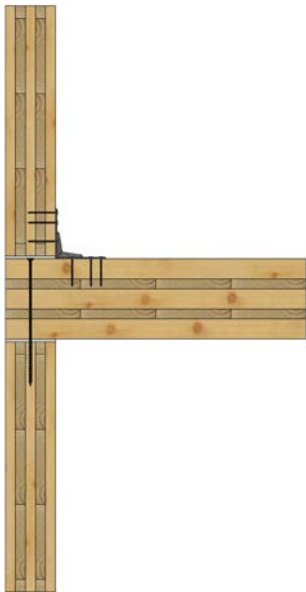










## CLT BBS OUTER WALL - CLT BBS CEILING

Variant 3 - solid wood plate

**binderholz** 



SEALING		CONSTRUCTION					
							
							
increased noise protection requirements		lower noise protection requirements					

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

CLT BBS OUTER WALL - CLT BBS CEILING

Variant 4 - continuous outer wall | bearing trimmer beam



SEALING	CONSTRUCTION
<div> <div>increased noise protection requirements</div> </div> <div> <div>lower noise protection requirements</div> </div>	<div> <div>10 x 240</div> </div> <div> <div>8 x 200</div> </div>

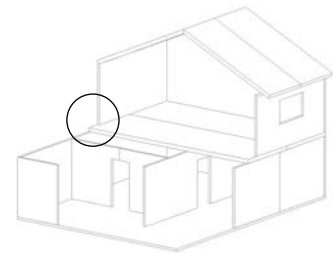
LEGAL NOTE

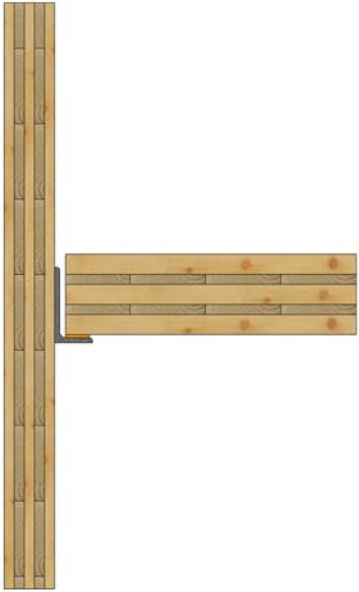
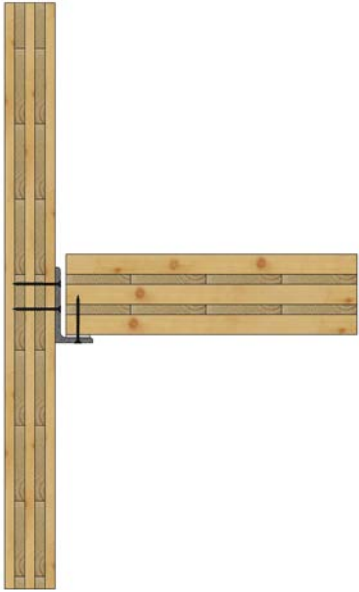

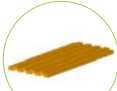

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS OUTER WALL - CLT BBS CEILING

Variant 5 - continuous outer wall | bearing T-square

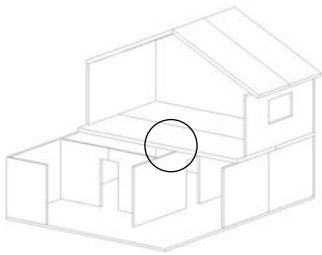
**binderholz** ■



SEALING	CONSTRUCTION
	
<div data-bbox="300 1731 416 1821">  </div> <p data-bbox="252 1821 459 1879">increased noise protection requirements</p> <div data-bbox="592 1731 708 1821">  </div> <p data-bbox="544 1821 751 1879">lower noise protection requirements</p>	<div data-bbox="1058 1742 1174 1861">  <p data-bbox="1074 1765 1158 1798">8 x 200</p> </div>

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



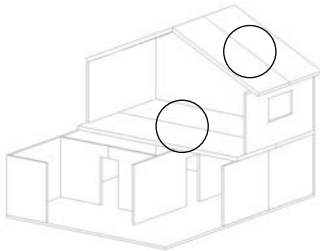
SEALING		CONSTRUCTION				
increased noise protection requirements	lower noise protection requirements					

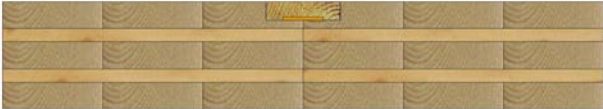



**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

CLT BBS CEILING/ROOF - CLT BBS CEILING/ROOF

Variant 1 - rebate | glue tape



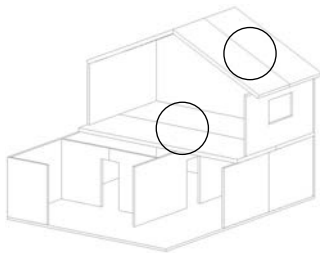
SEALING	CONSTRUCTION
	
	





LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



**CLT BBS CEILING/ROOF - CLT BBS CEILING/ROOF**  
 Variant 2 - rebate | glue

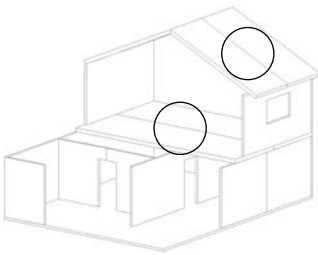






SEALING	CONSTRUCTION
	
	

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS CEILING/ROOF - CLT BBS CEILING/ROOF**  
 Variant 3 - stepped rebate | glue tape

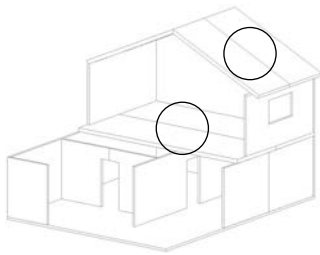






SEALING	CONSTRUCTION
	
	

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS CEILING/ROOF - CEILING/ROOF**  
 Variant 4 - screwed crosswise | glue tape



SEALING	CONSTRUCTION
	
	

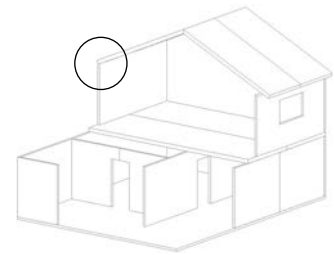
**LEGAL NOTE**


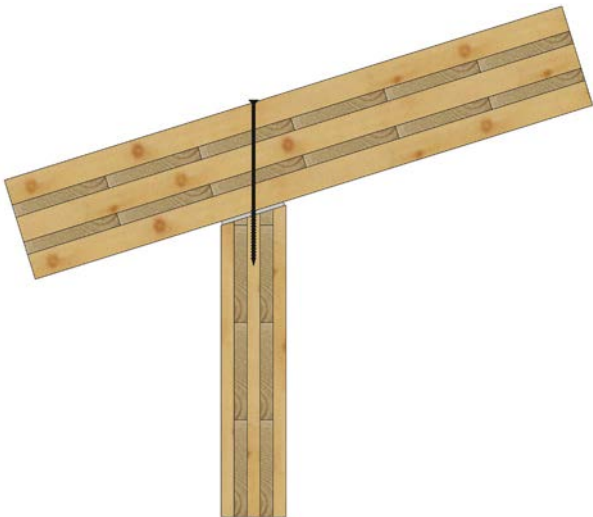


The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS OUTER WALL - CLT BBS ROOF

Variant 1 - sealing tape

**binderholz** 

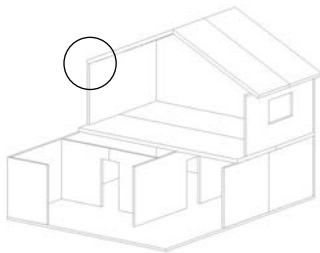






SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS OUTER WALL - CLT BBS ROOF**  
 Variant 2 - glue tape



SEALING	CONSTRUCTION
	
	

**LEGAL NOTE**

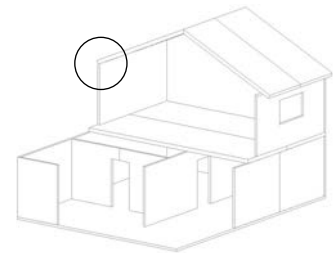
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



## SOLID WOOD RAFTER - CLT BBS OUTER WALL

Variant 1 - without glue tape

**binderholz** ■



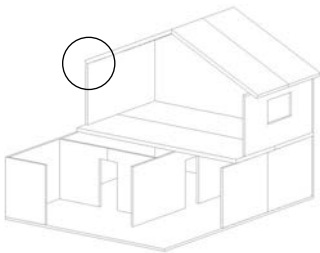
### CONSTRUCTION



### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**SOLID WOOD RAFTER - CLT BBS OUTER WALL**  
 Variant 2 - with glue tape



SEALING	CONSTRUCTION

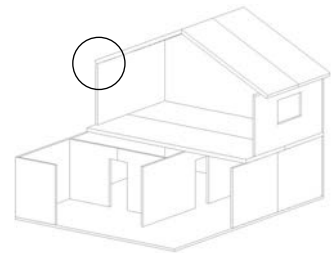
**LEGAL NOTE**

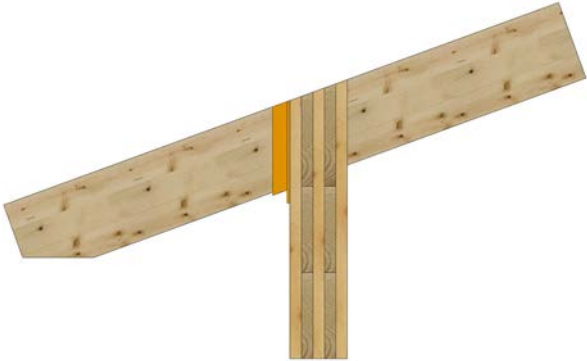



The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## SOLID WOOD RAFTER - CLT BBS OUTER WALL

Variant 3 - rafter inserted | glue tape

**binderholz** 

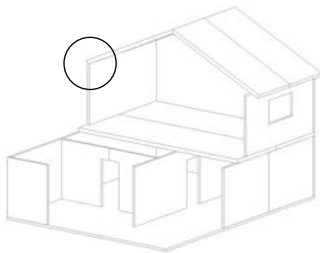


SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**SOLID WOOD RAFTER - CLT BBS OUTER WALL**  
 Variant 4 - rafter on BSH



SEALING	CONSTRUCTION
	<div>10 x 240</div> <div>8 x 360</div>

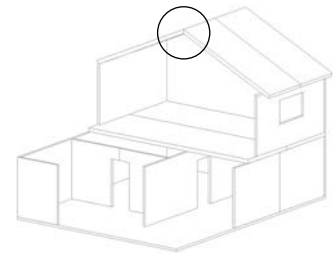
**LEGAL NOTE**




The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## RIDGE

Variant 1 - with stringer | sealing tape

**binderholz** 



SEALING	CONSTRUCTION
	
	

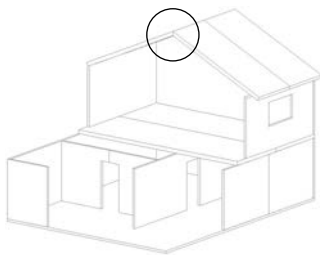
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



**RIDGE**

Variant 2 - with stringer | glue tape



SEALING	CONSTRUCTION

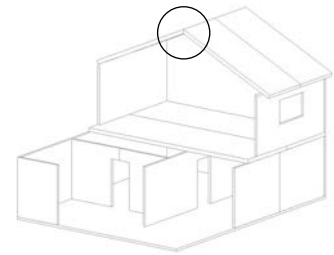
**LEGAL NOTE**





The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## RIDGE

Variant 3 - within stringer | sealing tape

**binderholz** ■



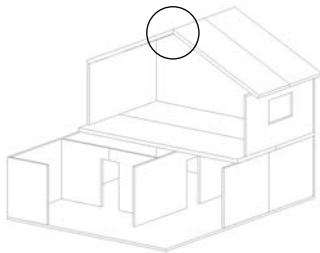
SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**RIDGE**

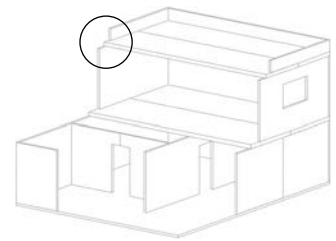
Variant 4 - within stringer | glue tape

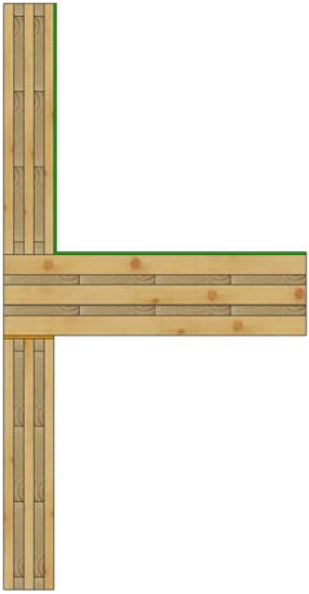
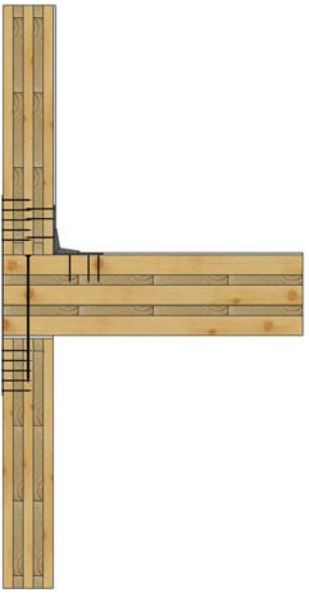









SEALING	CONSTRUCTION

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



SEALING	CONSTRUCTION
	
 	    

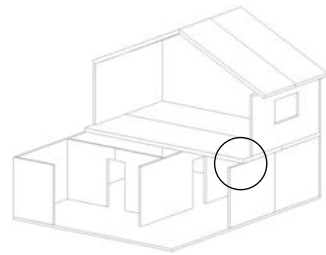
## LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## GIRDER BSH - CLT BBS OUTER WALL

Variant 1 - joist hanger

**binderholz** ■



### CONSTRUCTION



### LEGAL NOTE

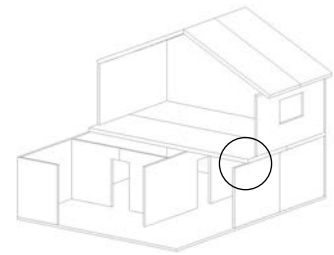
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



## GIRDER BSH - CLT BBS OUTER WALL

Variant 2 - summer

**binderholz** ■



### CONSTRUCTION



Bar dowel

8 x 100



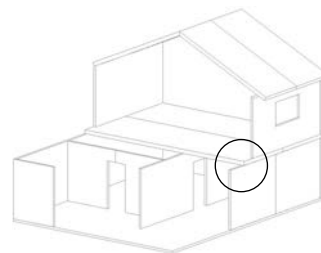
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## GIRDER BSH - CLT BBS OUTER WALL

Variant 3 - push-in connection

**binderholz** ■



### CONSTRUCTION



8 x 100



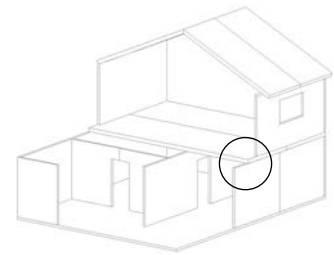
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.





## GIRDER BSH - CLT BBS OUTER WALL

Variant 4 - glue tape

**binderholz** 

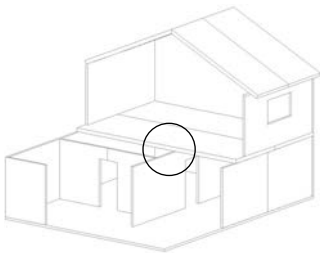


For protection of the BSH the BSH front can be completely covered with glue tape.

SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



CONSTRUCTION



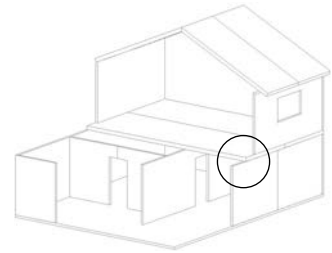
LEGAL NOTE

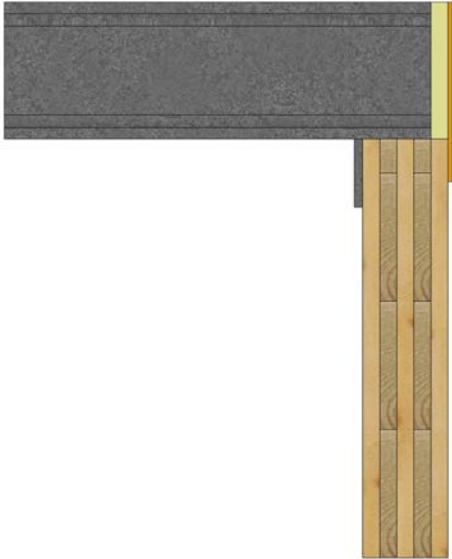
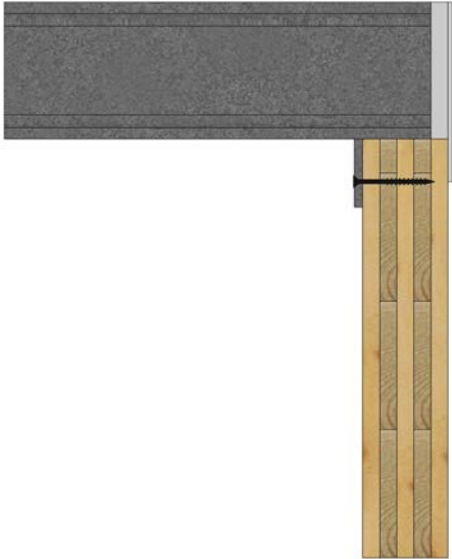

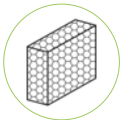

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## STEEL GIRDER - CLT BBS OUTER WALL

Variant 1 - with insulation

**binderholz** 



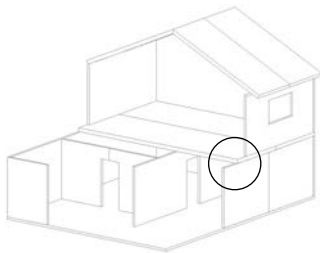
SEALING	CONSTRUCTION
	
 	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



**STEEL GIRDER - CLT BBS OUTER WALL**  
Variant 2 - BSH support



**CONSTRUCTION**



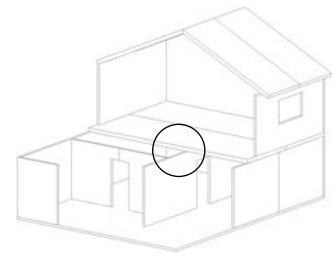
**LEGAL NOTE**

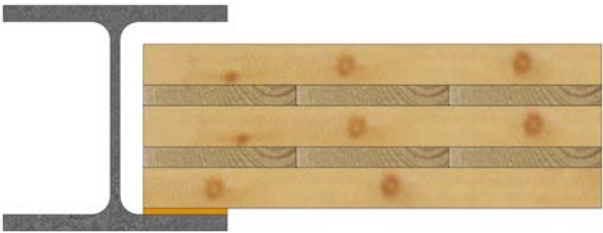
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CEILING-LEVEL STEEL GIRDER - CLT BBS CEILING

Variant 1 - with noise protection

**binderholz** 



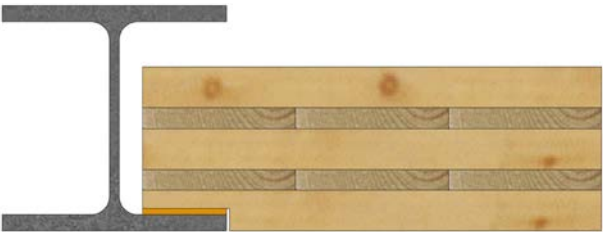

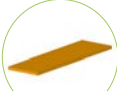
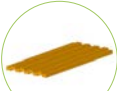

SEALING	CONSTRUCTION
	
<div data-bbox="300 1727 416 1816"></div> <p data-bbox="252 1821 459 1877">increased noise protection requirements</p> <div data-bbox="592 1727 708 1816"></div> <p data-bbox="544 1821 751 1877">lower noise protection requirements</p>	<div data-bbox="1082 1742 1198 1861"></div>

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

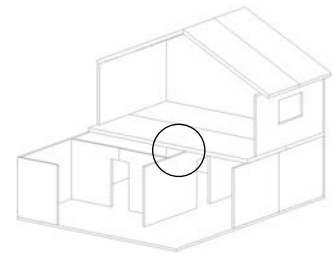
**CEILING-LEVEL STEEL GIRDER - CLT BBS CEILING**  
 Variant 2 - CLT BBS milled



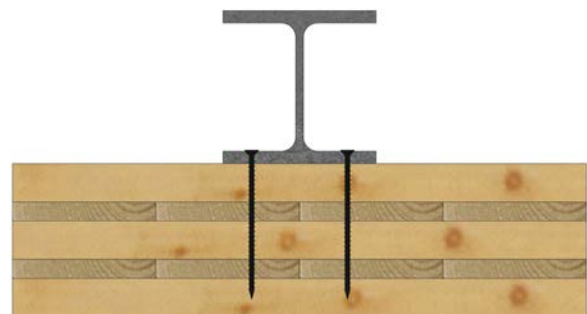
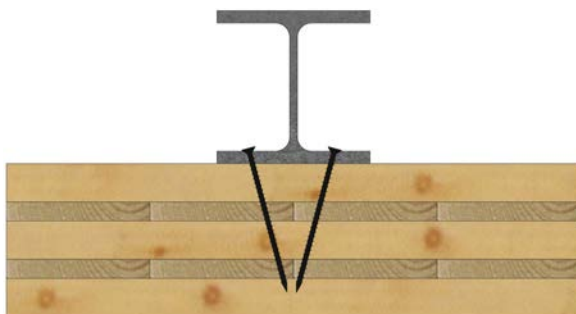
SEALING	CONSTRUCTION
	
<div>  <p>increased noise protection requirements</p> </div> <div>  <p>lower noise protection requirements</p> </div>	<div>  <p>8 x 100</p> </div>

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



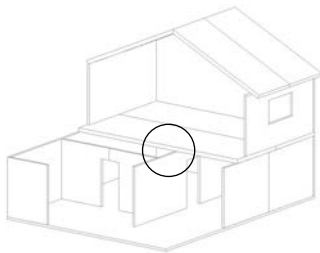
## CONSTRUCTION

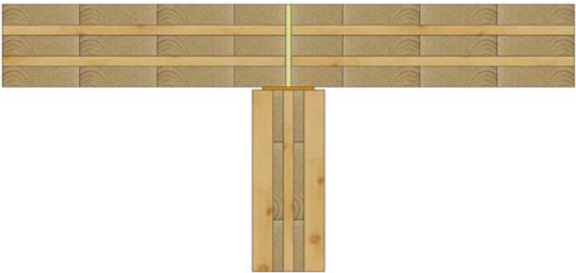
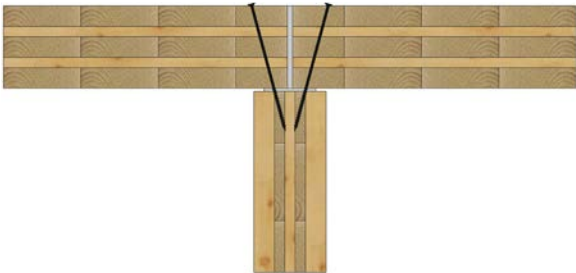

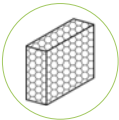



8 x 160

## LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



SEALING	CONSTRUCTION
	
<div data-bbox="188 1731 341 1816"></div> <div data-bbox="177 1821 384 1879"><p>increased noise protection requirements</p></div> <div data-bbox="477 1731 596 1816"></div> <div data-bbox="430 1821 638 1879"><p>lower noise protection requirements</p></div> <div data-bbox="667 1742 785 1861"></div>	<div data-bbox="1034 1742 1145 1854"><p>10 x 240</p></div>

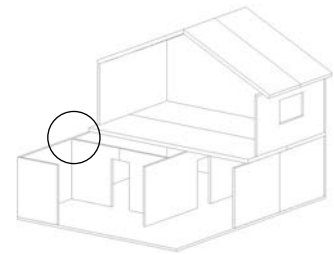
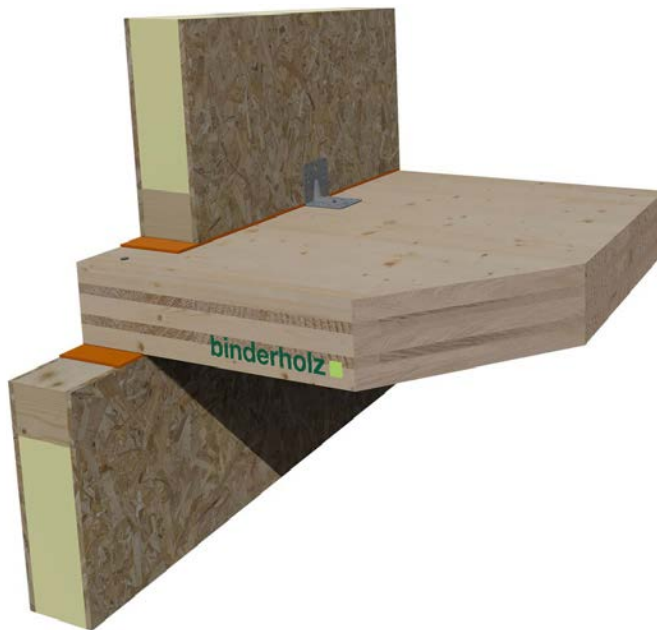
LEGAL NOTE

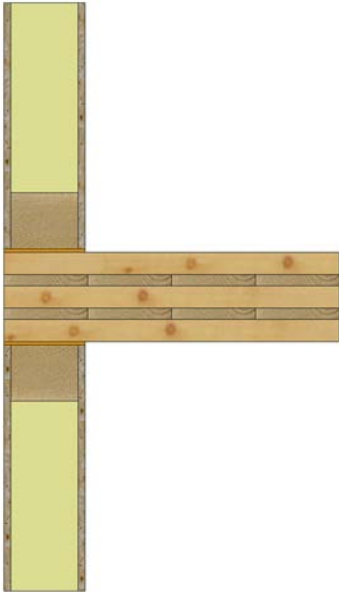
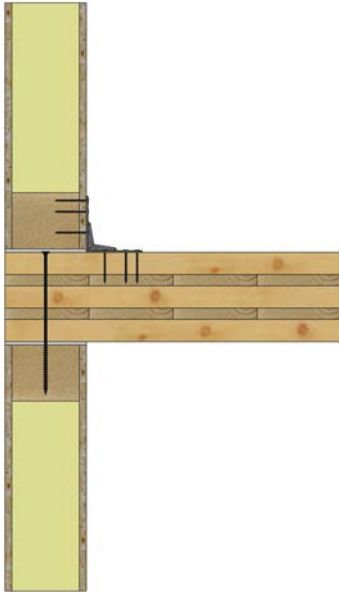
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS CEILING - WOODEN FRAME WALL (OUTER WALL)

Variant 1 - without glue tape

**binderholz** 



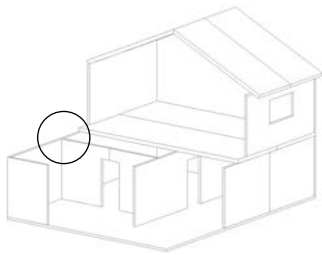
SEALING	CONSTRUCTION
	
<div data-bbox="300 1731 416 1816"></div> <p data-bbox="252 1821 459 1877">increased noise protection requirements</p> <div data-bbox="592 1731 708 1816"></div> <p data-bbox="544 1821 751 1877">lower noise protection requirements</p>	<div data-bbox="943 1742 1059 1861"></div> <div data-bbox="1082 1742 1198 1861"> <p>10 x 240</p> </div> <div data-bbox="1220 1742 1337 1861"> <p>4 x 60</p> </div>

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



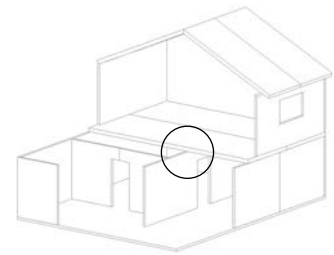
**CLT BBS CEILING - WOODEN FRAME WALL (OUTER WALL)**  
 Variant 2 - glue tape inside/outside

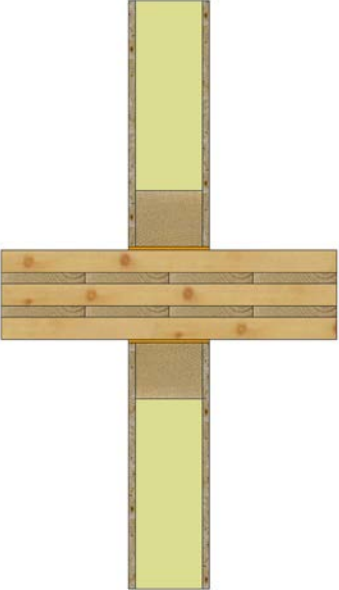
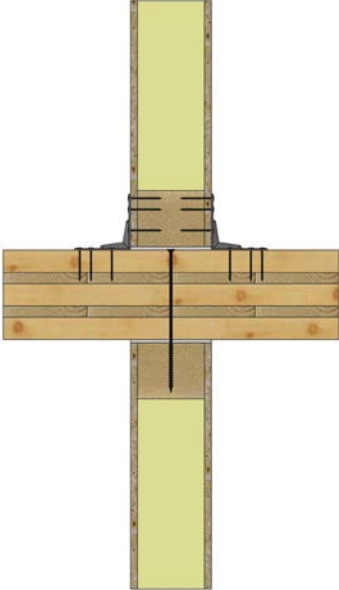


SEALING	CONSTRUCTION

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

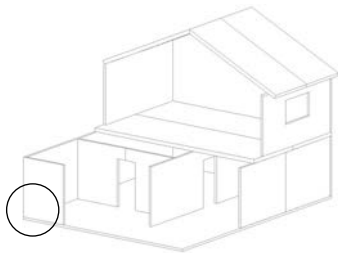
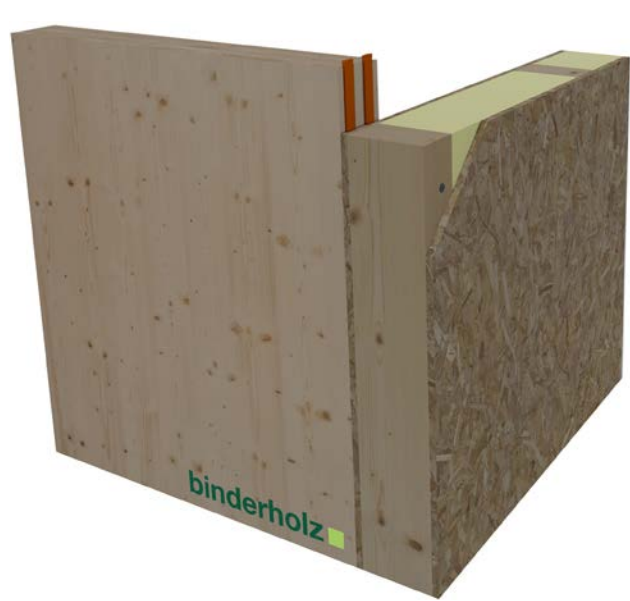


SEALING	CONSTRUCTION
	
<div data-bbox="300 1731 416 1821"></div> <p data-bbox="252 1821 464 1877">increased noise protection requirements</p> <div data-bbox="592 1731 708 1821"></div> <p data-bbox="544 1821 756 1877">lower noise protection requirements</p>	<div data-bbox="943 1742 1059 1865"></div> <div data-bbox="1082 1742 1198 1865"> <p>10 x 240</p> </div> <div data-bbox="1220 1742 1337 1865"> <p>4 x 60</p> </div>

## LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - WOODEN FRAME WALL (OUTER WALL)**  
 Variant 1 - sealing tape



SEALING	CONSTRUCTION

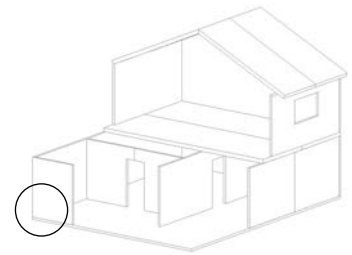
**LEGAL NOTE**





The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS WALL - WOODEN FRAME WALL (OUTER WALL)

Variant 2 - glue tape inside (in CLT BBS NH-C)

**binderholz** 

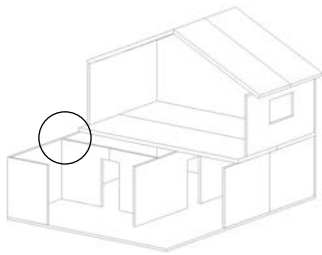


SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - INSERTED CLT BBS LEDGE**  
Variant 1 - fitted end-to-end

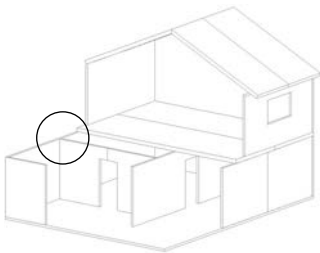





SEALING	CONSTRUCTION

**LEGAL NOTE**  
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

CLT BBS WALL - INSERTED CLT BBS LEDGE

Variant 2 - stepped rebate



SEALING	CONSTRUCTION
	
	

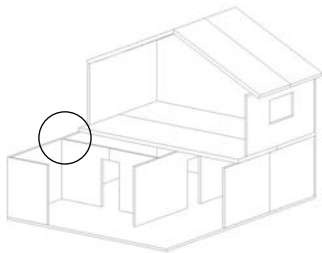
LEGAL NOTE





The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



CLT BBS WALL - INSERTED CLT BBS LEDGE

Variant 3 - rebate



SEALING	CONSTRUCTION
	
	

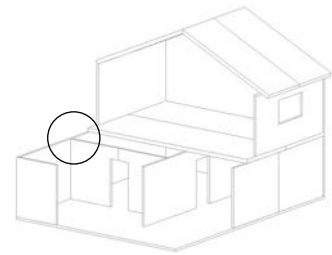
LEGAL NOTE


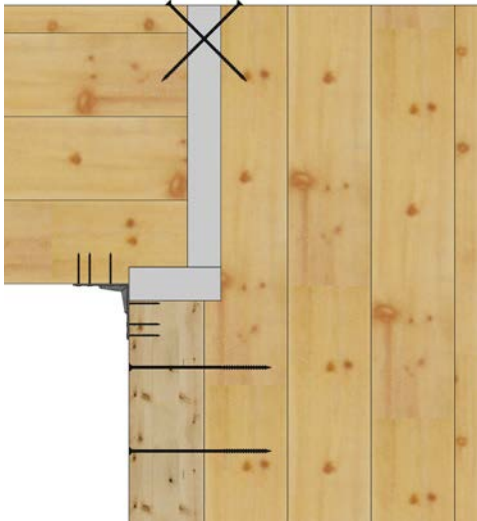

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS WALL - INSERTED CLT BBS LEDGE

Variant 4 - BSH support

**binderholz** 



SEALING	CONSTRUCTION
	
	<div data-bbox="981 1742 1098 1861"> </div> <div data-bbox="1118 1742 1235 1861"> </div>

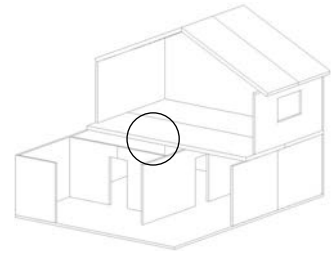
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## STAIRWELL

Variant 1 - BSH screwed

**binderholz** ■



### CONSTRUCTION



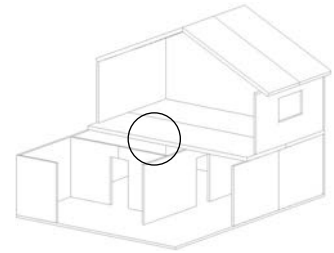
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

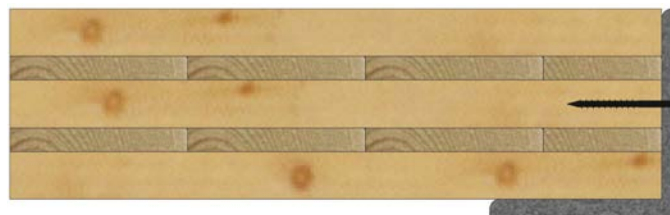
## STAIRWELL

Variant 2 - steel support

**binderholz** ■



### CONSTRUCTION



8 x 100

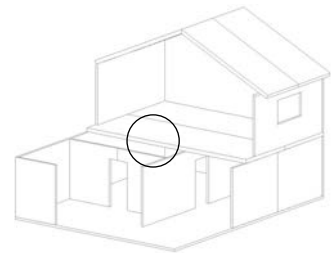
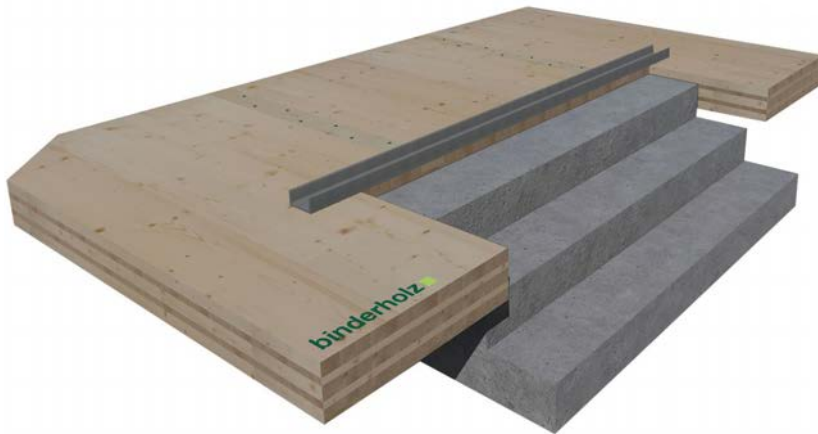
### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## STAIRWELL

Variant 3 - U-profile

**binderholz** ■



### CONSTRUCTION



8 x 160

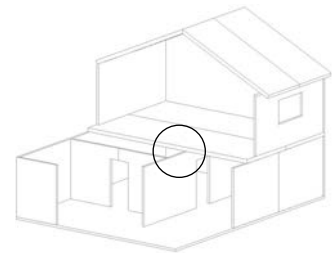
### LEGAL NOTE

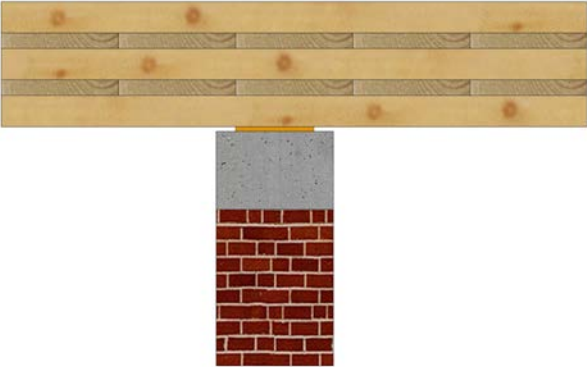
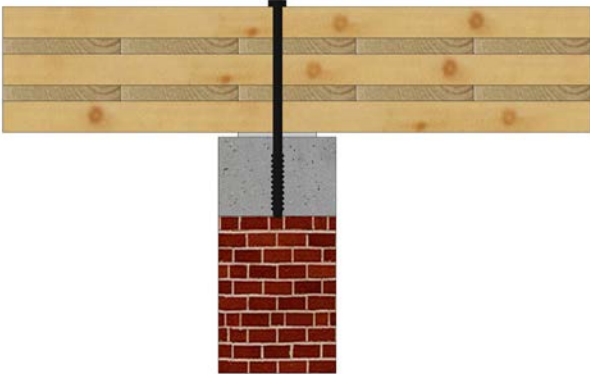


The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS CEILING - BRICKWALL

Variant 1 - inner wall | continuous ceiling

**binderholz** 



SEALING	CONSTRUCTION
	
	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



**CLT BBS CEILING - BRICKWALL**  
 Variant 2 - with insulation



SEALING	CONSTRUCTION

**LEGAL NOTE**

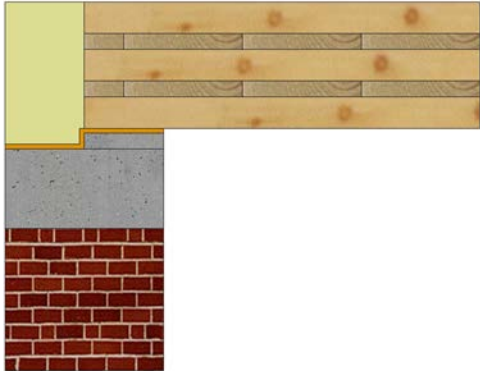
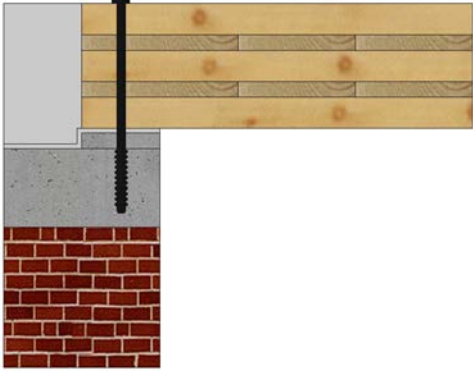

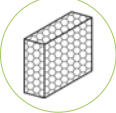

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS CEILING - BRICKWALL

Variant 3 - with expansive mortar

**binderholz** 



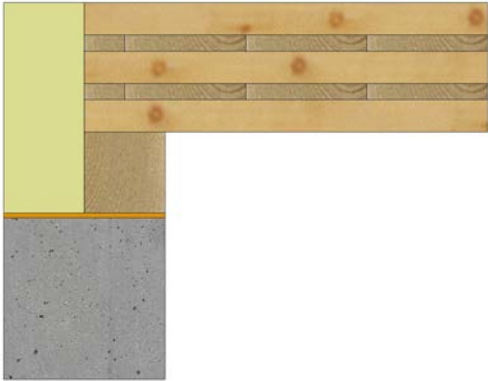
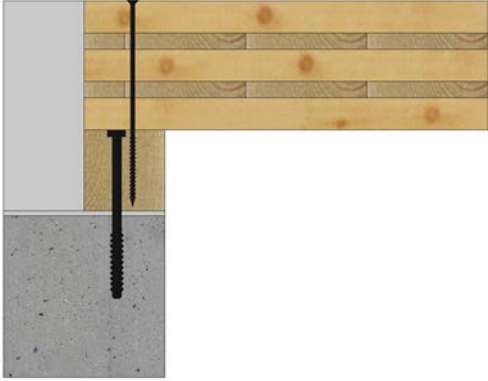

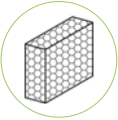

SEALING	CONSTRUCTION
	
 	

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS CEILING - CONCRETE WALL**  
 Variant 1 - without expansive mortar



SEALING	CONSTRUCTION
	
 	

**LEGAL NOTE**

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS CEILING - CONCRETE WALL

Variant 2 - with expansive mortar

**binderholz** ■



SEALING	CONSTRUCTION

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS CEILING - CONCRETE WALL**

Variant 3 - concrete rear wall | without expansive mortar



SEALING	CONSTRUCTION

**LEGAL NOTE**

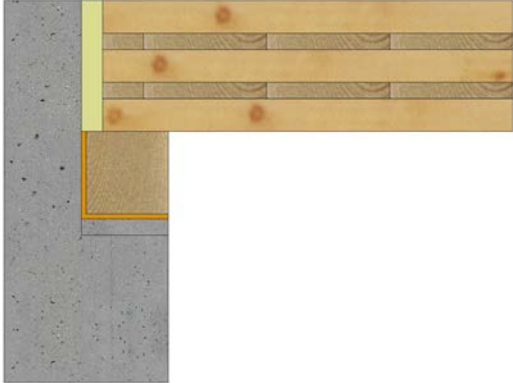
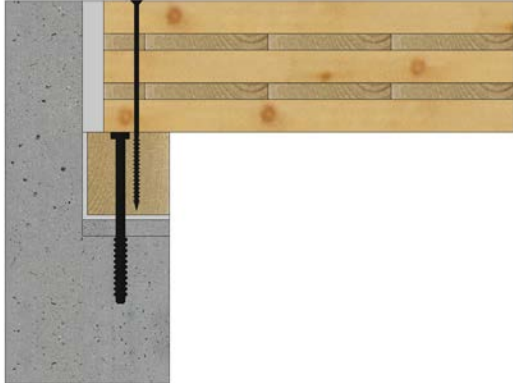

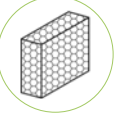


The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS CEILING - CONCRETE WALL

Variant 4 - concrete rear wall I with expansive mortar

**binderholz** 



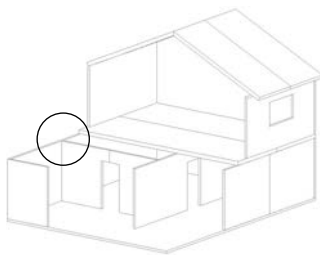
SEALING	CONSTRUCTION
	
 	 

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



**CLT BBS WALL - CONCRETE WALL**  
 Variant 1 - precompressed insulation strip



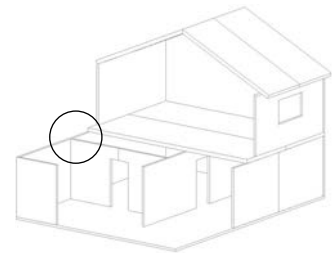
SEALING	CONSTRUCTION

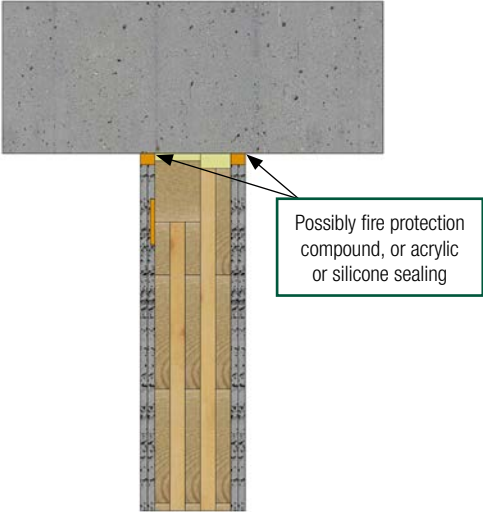
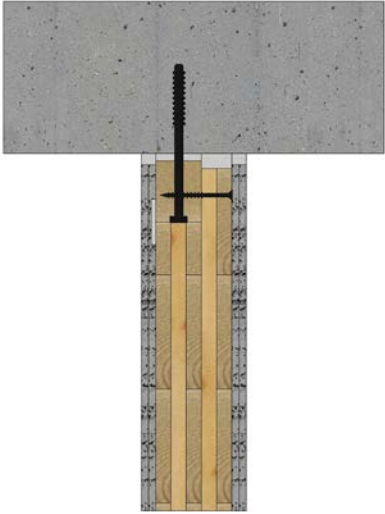

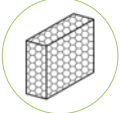



**LEGAL NOTE**  
 The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS WALL - CONCRETE WALL

Variant 2 - planked | solid wood

**binderholz** 



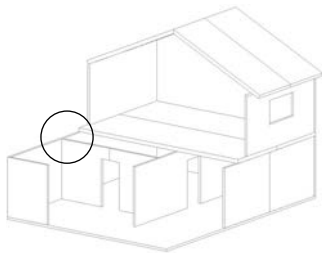
SEALING	CONSTRUCTION
	
 	  


### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

**CLT BBS WALL - CONCRETE WALL**

Variant 3 - planked | solid wood full CLT BBS strength



SEALING	CONSTRUCTION
<div></div>	<div></div>
<div></div>	<div><div><div>16 x 220</div></div><div><div>11 x 160</div></div></div>

**LEGAL NOTE**

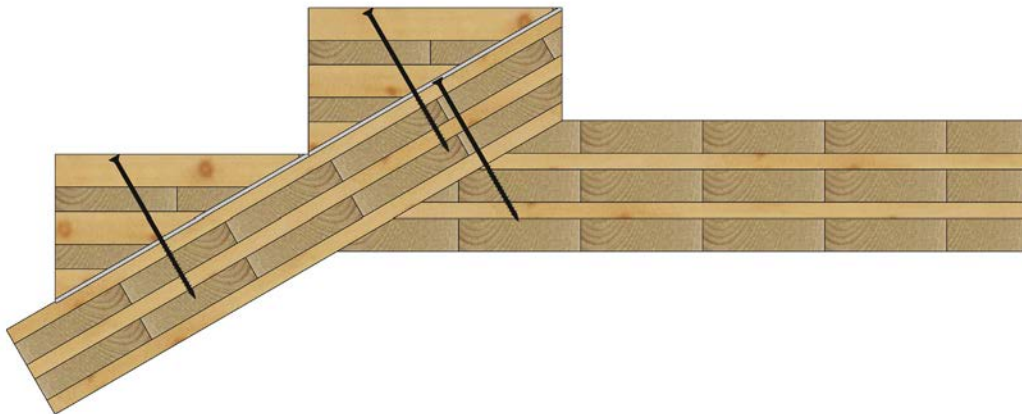
The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

## CLT BBS STAIRS

Variant 1 - superimposed



### CONSTRUCTION



10 x 240

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

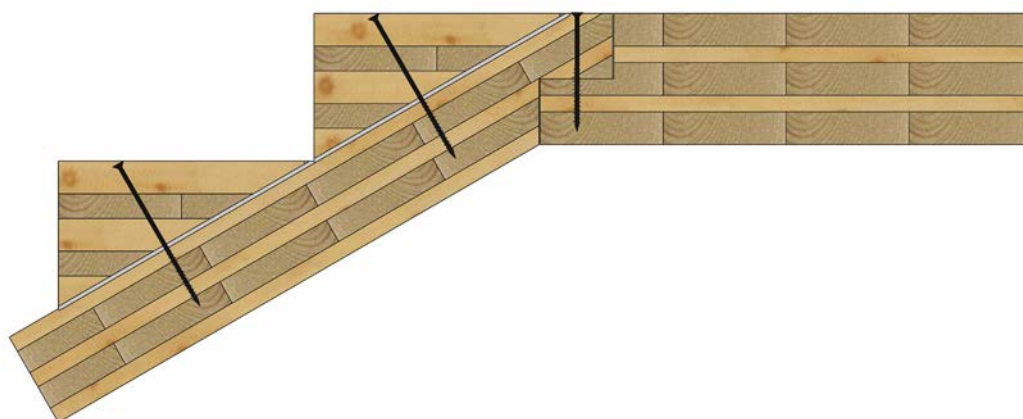
## CLT BBS STAIRS

Variant 2 - pedestal

binderholz 



### CONSTRUCTION



10 x 240

8 x 100

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.

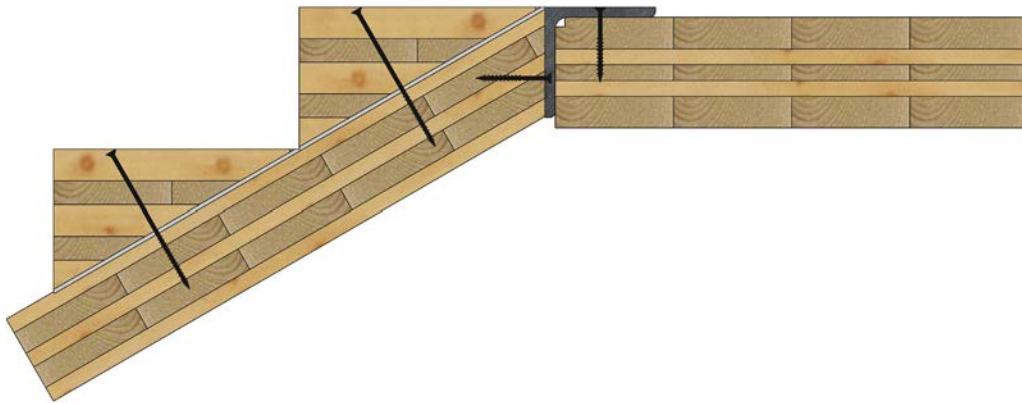
## CLT BBS STAIRS

Variant 3 - steel profile

binderholz 



### CONSTRUCTION



10 x 240

4 x 60

### LEGAL NOTE

The presented dimensions (especially connecting means) and symbol images are to be understood as examples and do not replace subject specific or project-specific static and physical calculation.



# SAFETY ON THE CONSTRUCTION SITE

## Personal protection equipment



## Fall protection

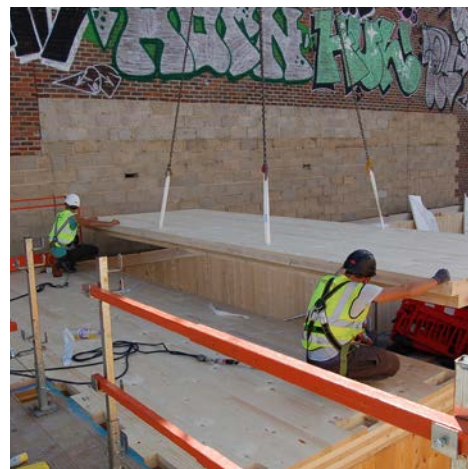
Combisafe



Scaffolding



Rope protection



## LEGAL NOTE

All presentations, explanations, dimensions and selected materials are only recommendations and examples provided by binderholz.



## NOTE | CONTACT

### Important note

The information is intended exclusively for professionals who have the appropriate skill and expertise (in wood construction, building industry) and are capable, qualified and authorised for the appropriate handling and processing and/or planning.

The information in this brochure is intended to help them to understand the proper handling of binderholz CLT BBS which is always subject to the applicable legal regulations, standards as well as state-of-the-art. The dimensions and symbol images provided are examples only and serve as technical and/or optical references for obtaining materials. The actual dimensions of fastening materials as well as sealing and protection materials (screws, angles, sealing tapes, etc.) are specific to each project and to be agreed individually with the customer and, if necessary, with the assistance of professional counsel. It is expressly pointed out that each construction project must be subjected to a static, physical and fire-technical assessment and corresponding calculations executed by experts in those fields. Any liability or warranty of Binderholz Bausysteme GmbH on the basis of this brochure or information is hereby excluded.

### Eager to find out more?

You can contact us in person by calling +43 6245 70500 or by email to [bbs@binderholz.com](mailto:bbs@binderholz.com).

We will be happy to send you detailed information material on request.

**binderholz** ■

**Binderholz Bausysteme GmbH • CLT BBS**

Solvay-Halvic-Strasse 46 • A-5400 Hallein  
fon +43 6245 70500 • fax +43 6245 70500-17001  
[bbs@binderholz.com](mailto:bbs@binderholz.com) • [www.binderholz.com](http://www.binderholz.com)



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